

THESE DOORS ARE RATED FOR LARGE & SMALL MISSILE IMPACT.
SHUTTERS ARE NOT REQUIRED.

SERIES EC450 (L.M.I.)
ALUMINUM SLIDING GLASS DOOR

DESIGN LOAD RATING FOR DOORS TO BE AS PER CHARTS SHOWN
ON SHEET 2, AND APPROVED CONFIGURATIONS ON SHEETS 6 THRU 8.

THIS PRODUCT HAS BEEN DESIGNED AND TESTED TO COMPLY WITH THE
REQUIREMENTS OF THE 2023 (8TH EDITION)/2026 (9TH EDITION) FLORIDA
BUILDING CODE INCLUDING HIGH VELOCITY HURRICANE ZONE (HVHZ).

1BY OR 2BY WOOD BUCKS & BUCK FASTENERS BY OTHERS, MUST BE
DESIGNED AND INSTALLED ADEQUATELY TO TRANSFER APPLIED PRODUCT
LOADS TO THE BUILDING STRUCTURE.

ANCHORS SHALL BE CORROSION RESISTANT, SPACED AS SHOWN ON DETAILS
AND INSTALLED PER MANUF'S INSTRUCTIONS. SPECIFIED EMBEDMENT TO BASE
MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO.

A LOAD DURATION INCREASE IS USED IN DESIGN OF ANCHORS INTO WOOD ONLY.

ALL SHIMS TO BE LOAD-BEARING, (HIGH DENSITY PLASTIC/COMPOSITE, METAL
OR OTHER RIGID MATERIALS).

MATERIALS INCLUDING BUT NOT LIMITED TO STEEL/METAL SCREWS, THAT
COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE
REQUIREMENTS OF THE 2023/2026 FLORIDA BLDG. CODE & ADOPTED STANDARDS.

THIS PRODUCT APPROVAL IS GENERIC AND DOES NOT PROVIDE INFORMATION
FOR A SITE SPECIFIC PROJECT, i.e. LIFE SAFETY OF THIS PRODUCT, ADEQUACY
OF STRUCTURE RECEIVING THIS PRODUCT AND SEALING AROUND OPENING FOR
WATER INFILTRATION RESISTANCE ETC.
CONDITIONS NOT SHOWN IN THIS DRAWING ARE TO BE ANALYZED SEPARATELY,
AND TO BE REVIEWED BY BUILDING OFFICIAL.

DESIGN LOADS SHOWN ARE BASED ON 'ALLOWABLE STRESS DESIGN (ASD)'.

MANUFACTURER'S LABEL SHALL BE LOCATED ON A READILY VISIBLE LOCATION
IN ACCORDANCE WITH SECTION 1709.9.3 OF FLORIDA BUILDING CODE.
LABELING TO COMPLY WITH SECTION 1709.9.2.

FASTENERS AND CONNECTORS (AS APPLICABLE) SHOWN IN THIS APPROVAL MAY NOT MEET
CORROSION RESISTANCE REQUIREMENTS FOR COASTAL OR SALT WATER EXPOSURE ZONES.
COMPLIANCE WITH THESE CONDITIONS TO BE CHECKED PER FBC 1711.

Sealed: 8/20/2026

FL #47807

A- CONTRACTOR TO BE RESPONSIBLE FOR THE SELECTION, PURCHASE AND
INSTALLATION OF THIS PRODUCT BASED ON THIS PRODUCT EVALUATION
PROVIDED HE/SHE DOES NOT DEVIATE FROM THE CONDITIONS DETAILED
ON THIS DOCUMENT.

B- THIS PRODUCT EVALUATION DOCUMENT WILL BE CONSIDERED INVALID IF
ALTERED BY ANY MEANS.

C- SITE SPECIFIC PROJECTS SHALL BE PREPARED BY A FLORIDA REGISTERED
ENGINEER OR ARCHITECT WHICH WILL BECOME THE ENGINEER OF RECORD (E.O.R.)
FOR THE PROJECT AND WHO WILL BE RESPONSIBLE FOR THE PROPER
USE OF THE P.E.D. ENGINEER OF RECORD, ACTING AS A DELEGATED
ENGINEER TO THE P.E.D. ENGINEER SHALL SUBMIT TO THIS LATTER THE SITE
SPECIFIC DRAWINGS FOR REVIEW.

D- THIS P.E.D. SHALL BEAR THE DATE AND ORIGINAL SEAL AND SIGNATURE OF
THE PROFESSIONAL ENGINEER OF RECORD THAT PREPARED IT.



AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173
TEL (305) 264-8100 FAX (305) 262-6978
(C.A.N. 3538)

SERIES EC450 ALUM SLIDING GLASS DOOR (L.M.I.)
Eurocraft Industries Inc.
7905 N.W. 77th Ave.
Medley, FL. 33166
Phone: (305) 713-1871 Fax: (305) 713-1872

revisions:	no	date	by	description
	A	08.17.26		UPDATED TO 2026 FBC
date:	09-10-25			
scale:	-			
dr. by:	TARIQ			
chk. by:				
drawing no.	25-80F			
sheet	1 of 18			

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COMP-ANL\25-80F-EII

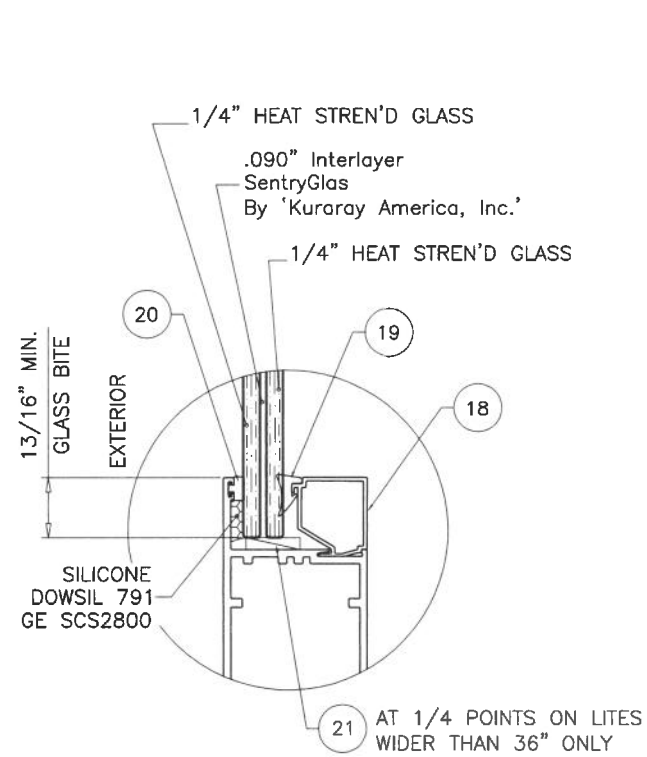
DOOR DESIGN LOAD CAPACITY – PSF			
AVERAGE PANEL WIDTH INCHES	DOOR FRAME HEIGHT INCHES	GLASS TYPES 'A' & 'Ai'	
		EXT.(+)	INT.(–)
48	84	140.0	140.0
52		140.0	140.0
56		140.0	140.0
60		140.0	140.0
64		140.0	140.0
68		140.0	140.0
72		125.0	125.0
76		125.0	125.0
48	90	140.0	140.0
52		140.0	140.0
56		140.0	140.0
60		140.0	140.0
64		140.0	140.0
68		125.0	125.0
72		125.0	125.0
76		125.0	125.0
48	96	140.0	140.0
52		140.0	140.0
56		140.0	140.0
60		140.0	140.0
64		125.0	125.0
68		125.0	125.0
72		125.0	125.0
76		105.0	105.0
48	102	140.0	140.0
52		140.0	140.0
56		140.0	140.0
60		125.0	125.0
64		125.0	125.0
68		125.0	125.0
72		105.0	105.0
76		105.0	105.0
48	108	140.0	140.0
52		140.0	140.0
56		125.0	125.0
60		125.0	125.0
64		125.0	125.0
68		105.0	105.0
72		105.0	105.0
76		105.0	105.0
48	114	140.0	140.0
52		125.0	125.0
56		125.0	125.0
60		125.0	125.0
64		105.0	105.0
68		105.0	105.0
72		105.0	105.0

DOOR DESIGN LOAD CAPACITY – PSF			
AVERAGE PANEL WIDTH INCHES	DOOR FRAME HEIGHT INCHES	GLASS TYPES 'A' & 'Ai'	
		EXT.(+)	INT.(–)
48	120	140.0	140.0
52		125.0	125.0
56		125.0	125.0
60		120.0	120.0
64		105.0	105.0
68		105.0	105.0
72		105.0	105.0
48	126	105.0	105.0
52		105.0	105.0
56		105.0	105.0
60		105.0	105.0
64		105.0	105.0
68		103.9	103.9
48	132	105.0	105.0
52		105.0	105.0
56		105.0	105.0
60		105.0	105.0
64		101.5	101.5
48	138	105.0	105.0
52		105.0	105.0
56		105.0	105.0
60		100.3	100.3
48	144	105.0	105.0
52		105.0	105.0
56		100.0	100.0
60		95.0	95.0

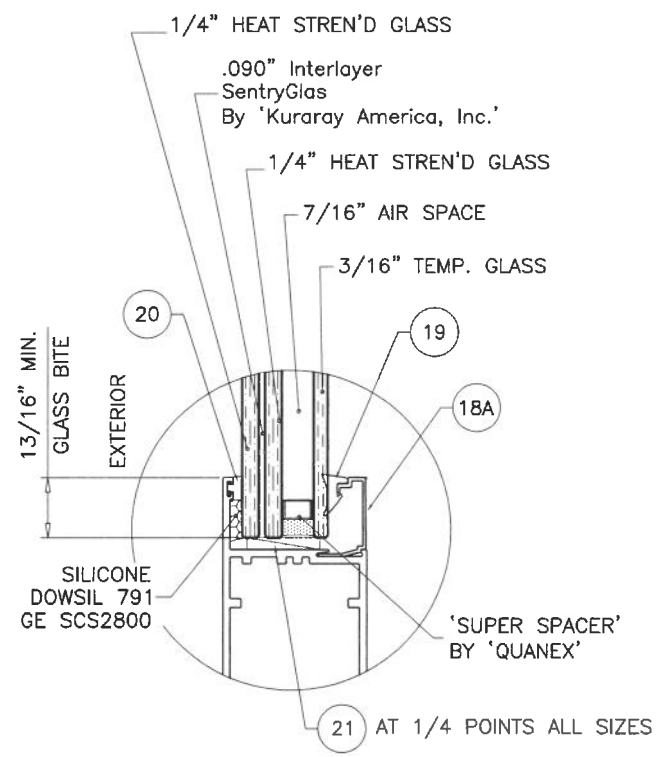
$$\text{AVERAGE PANEL WIDTH} = \frac{\text{DOOR FRAME WIDTH}}{\text{NUMBER OF PANELS}}$$

ALL EXTERIOR(+) LOADS SHOWN IN CHARTS ABOVE ARE FOR INSTALLATIONS WHERE WATER INFILTRATION RESISTANCE IS NOT REQUIRED.

FOR INSTALLATIONS WHERE WATER INFILTRATION RESISTANCE IS REQUIRED
LIMIT MAX. EXT.(+) LOADS TO 33.3 PSF FOR 1–11/16" SILL HEIGHTS
LIMIT MAX. EXT.(+) LOADS TO 60.0 PSF FOR 2–3/4" SILL HEIGHTS
LIMIT MAX. EXT.(+) LOADS TO 95.0 PSF FOR 3–3/4" SILL HEIGHTS
NO EXT.(+) LOADS LIMIT FOR 5" SILL HEIGHTS
SEE SHEETS 9, 11 & 13 FOR DETAILS

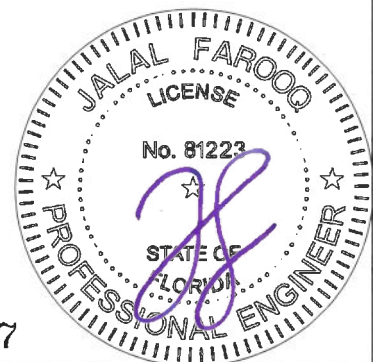


GLASS TYPE 'A'
9/16" OVERALL LAMINATED GLASS



GLASS TYPE 'Ai'
1–3/16" OVERALL INSUL. LAM. GLASS

Sealed: 8/20/2026



NOTE:
GLASS CAPACITIES ARE BASED ON
ASTM E1300–16 (3 SEC. GUSTS)
AND FLORIDA BUILDING COMMISSION
DECLARATORY STATEMENT DCA05–DEC–219

FL #47807

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COMP-ANL\25-80F-EII

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revisions:

no	date	by	description

date: 09-10-25
scale: -
dr. by: TARIQ
chk. by:

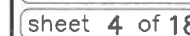
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25-80F
sheet 2 of 18

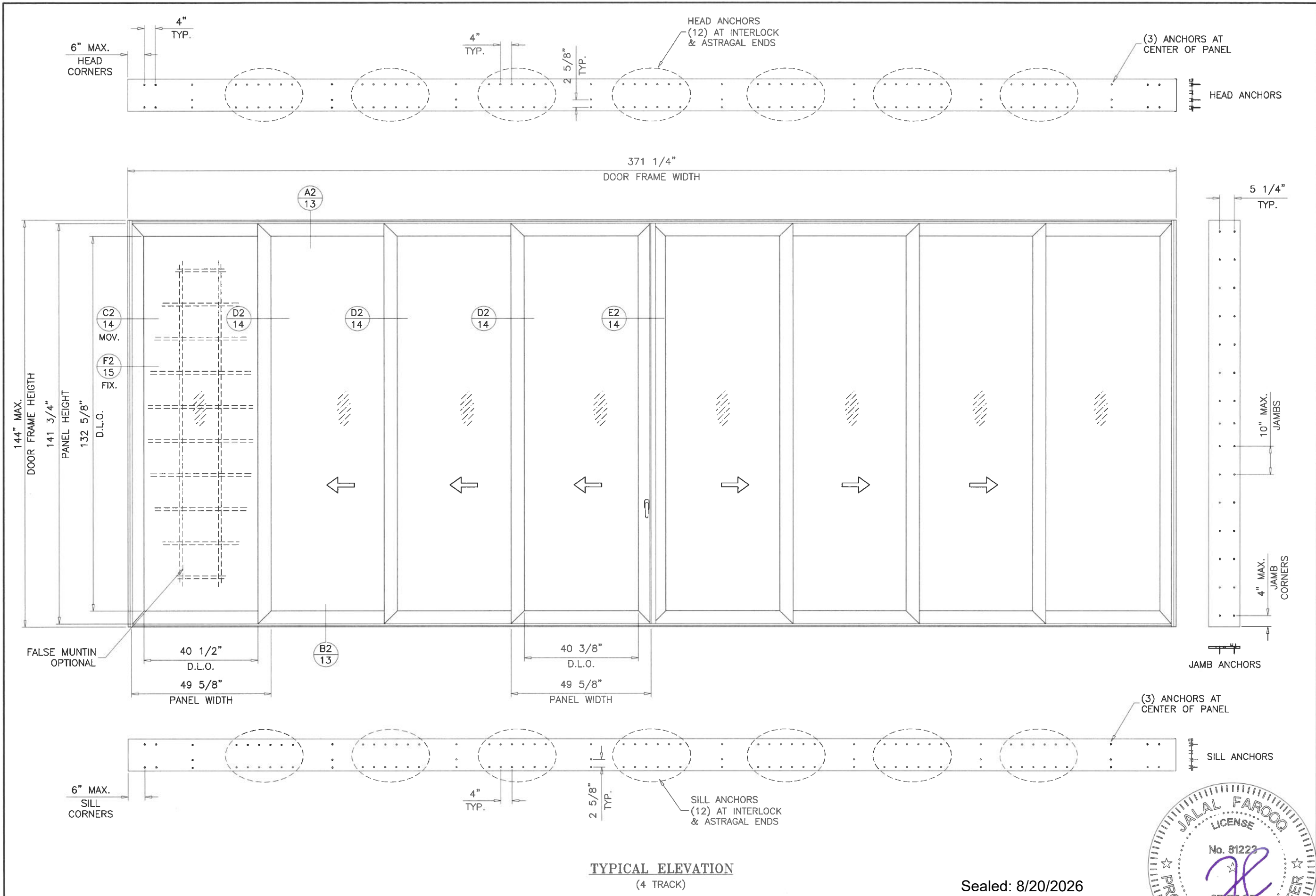


COMP-ANL\25-80F-EII



FL #47807





TYPICAL ELEVATION
(4 TRACK)

Sealed: 8/20/2026



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date: 09-10-25

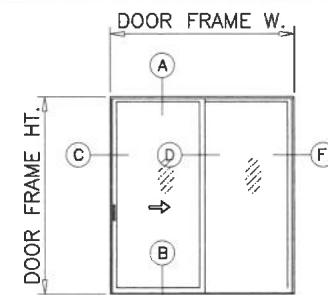
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dr. by: TARIQ

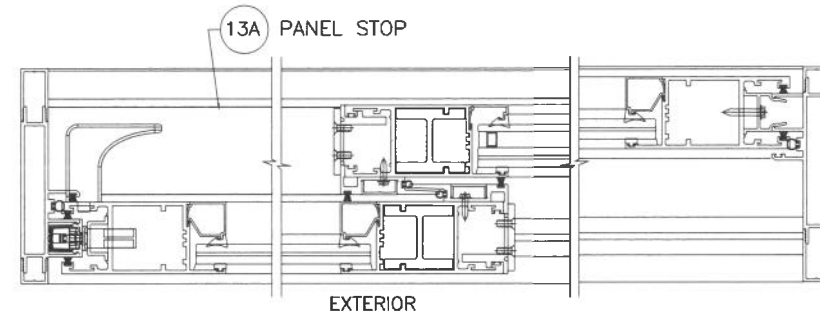
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drawing no.
25-80F

sheet 5 of 18

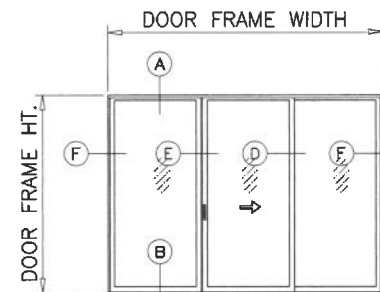


XO (SHOWN)
OX
XX

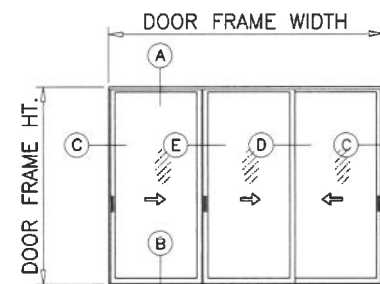
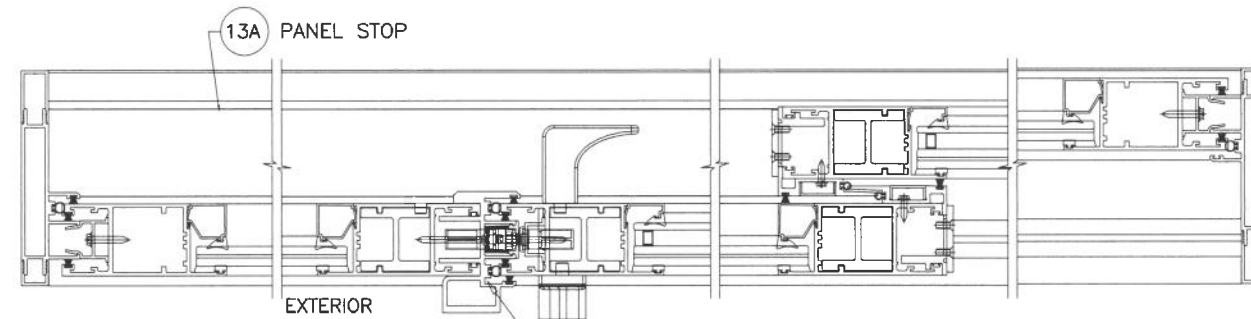


NOTE:
CONFIGURATIONS SHOWN FOR ILLUSTRATION PURPOSE
SEE APPLICABLE DESIGN PRESSURES & SIZES IN SHEET 2
AND ANCHOR INSTALLATION IN SHEETS 9 & 10.

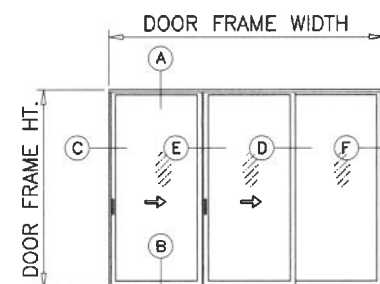
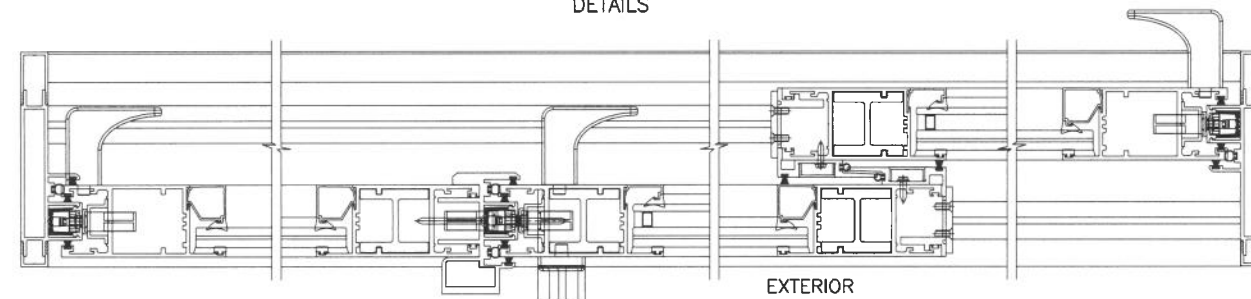
MAX. FRAME AREA OF TWO (2) TRACK S.G.D. SHALL NOT EXCEED 352 SQ. FT.
DOOR PANEL AREA SHALL NOT EXCEED 40.0 SQ. FT.
PER FBC REQUIREMENTS.



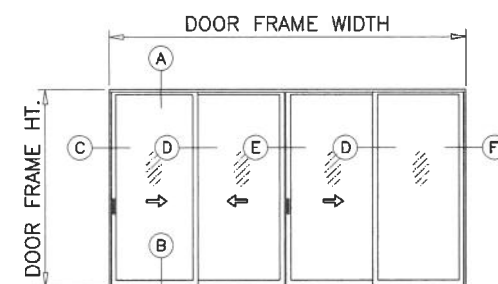
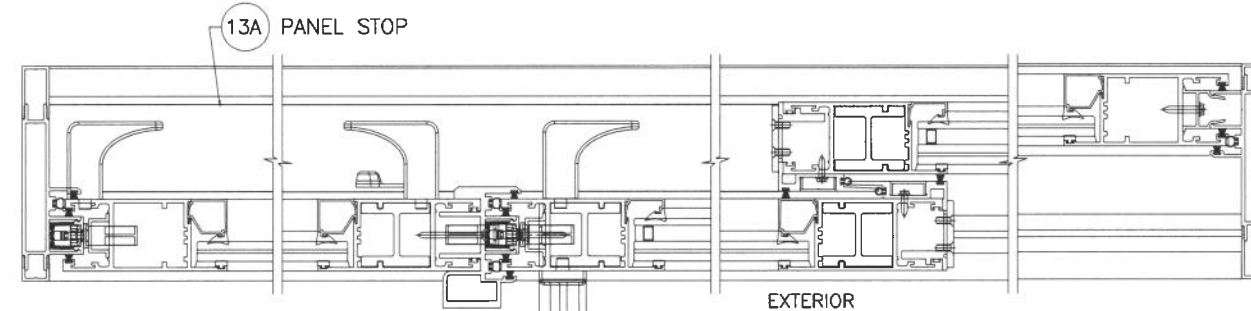
O-XO (SHOWN)
OX-O



X-XX (SHOWN)
XX-X

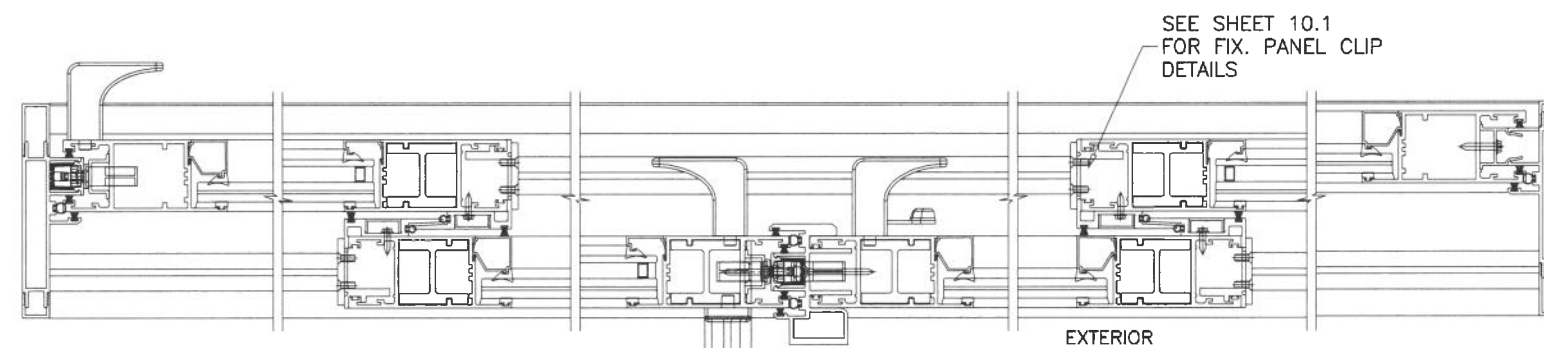


X-XO (SHOWN)
OX-X

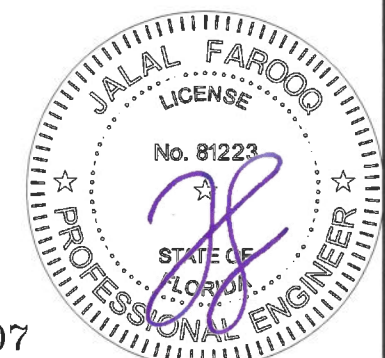


XX-XO (SHOWN)
OX-XO
XX-XX

TWO (2) TRACKS



Sealed: 8/20/2026



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COMP-ANL\25-80F-EII

revisions:

date: 09-10-25

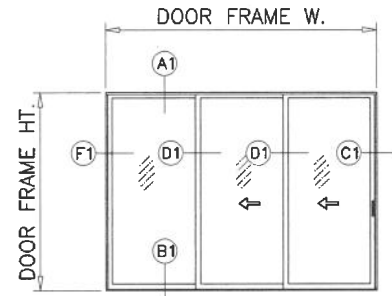
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Dr. by: TARIQ

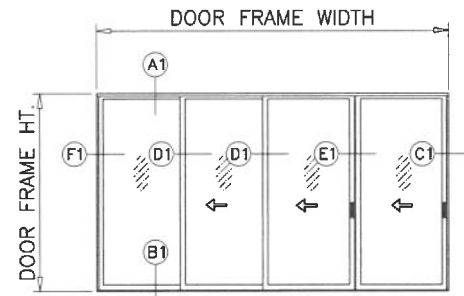
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25-80F

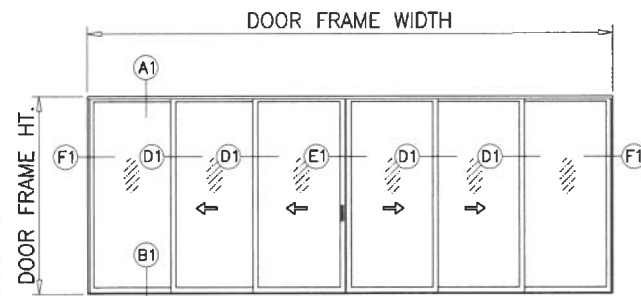
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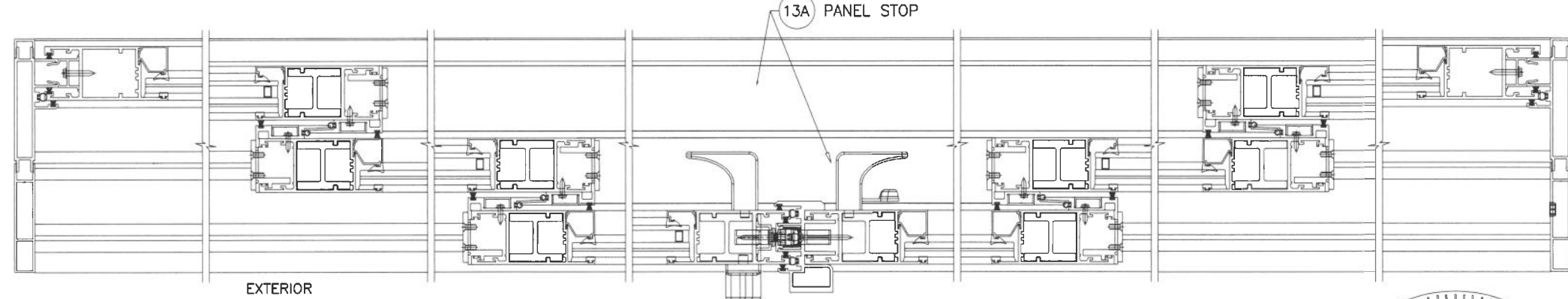
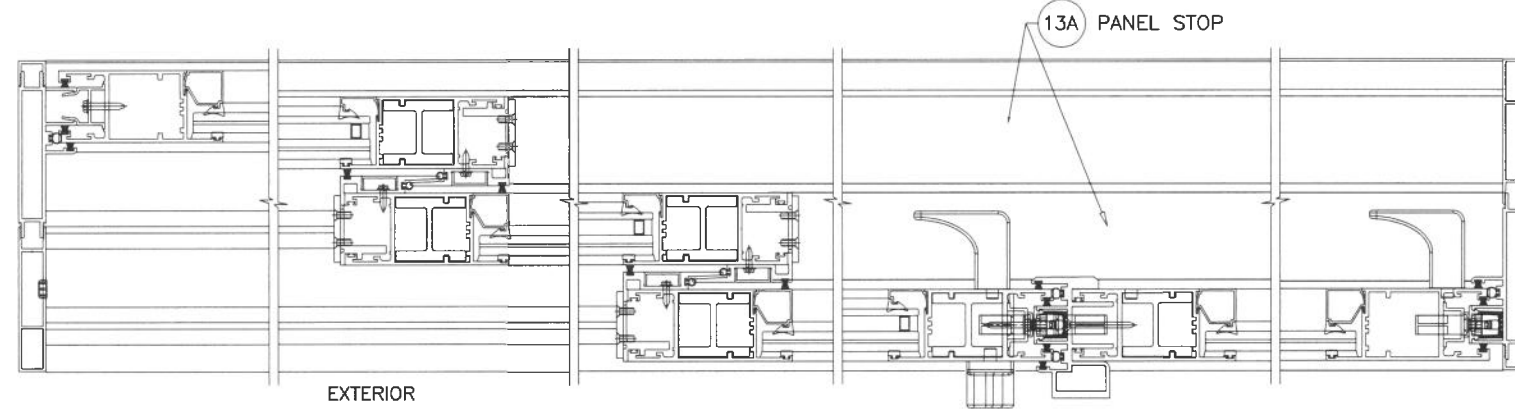
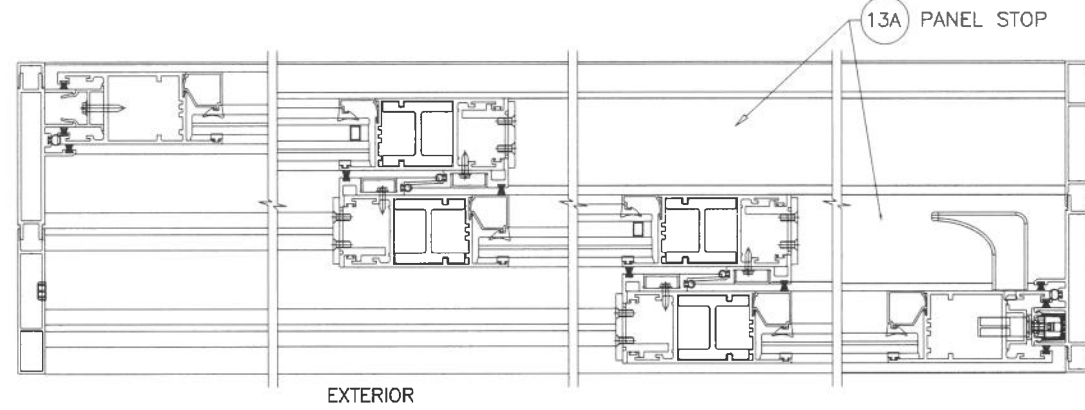
OXX (SHOWN)
 XXO
 XXX



OXX-X (SHOWN)
 X-XXO
 XXX-X
 X-XXX



OXX-XXO (SHOWN)
 XXX-XXX



NOTE:
 CONFIGURATIONS SHOWN FOR ILLUSTRATION PURPOSE
 SEE APPLICABLE DESIGN PRESSURES & SIZES IN SHEET 2
 AND ANCHOR INSTALLATION IN SHEETS 11 & 12.

MAX. FRAME AREA OF TWO (3) TRACK S.G.D. SHALL NOT
 EXCEED 352 SQ. FT.
 DOOR PANEL AREA SHALL NOT EXCEED 40.0 SQ. FT.
 PER FBC REQUIREMENTS.

APPROVED CONFIGURATIONS
 THREE (3) TRACKS

Sealed: 8/20/2026

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revisions:
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date: 09-10-25

scale: -

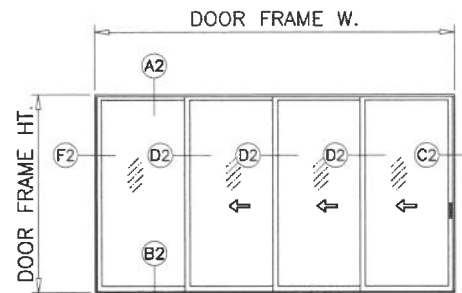
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chk. by:

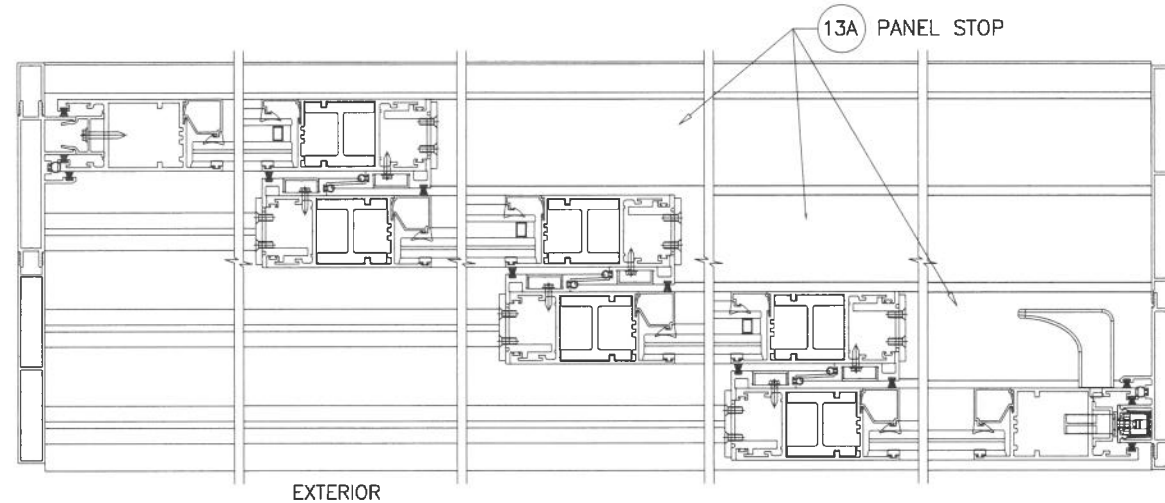
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sheet 7 of 18



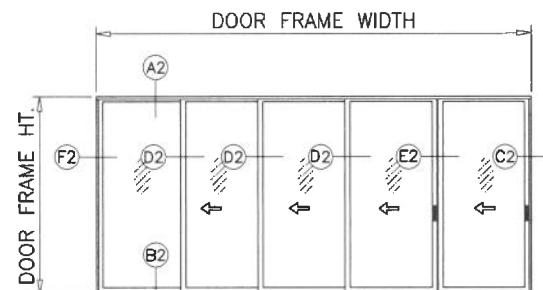
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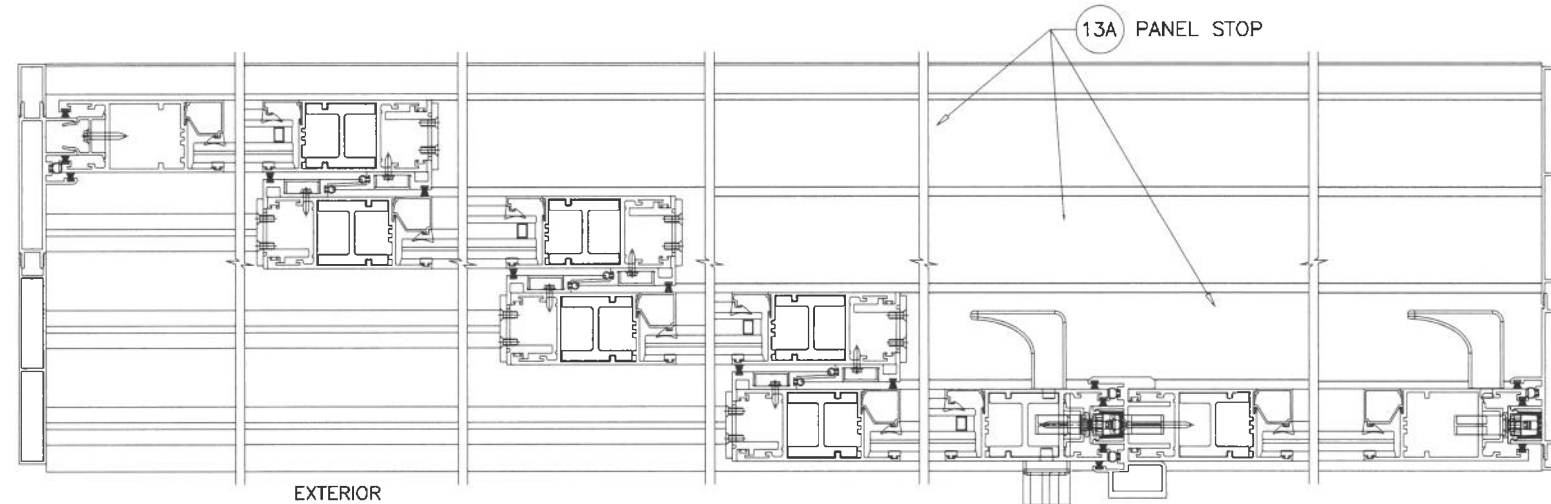
EXTERIOR

NOTE:
CONFIGURATIONS SHOWN FOR ILLUSTRATION PURPOSE
SEE APPLICABLE DESIGN PRESSURES & SIZES IN SHEET 2
AND ANCHOR INSTALLATION IN SHEETS 13 THRU 15.

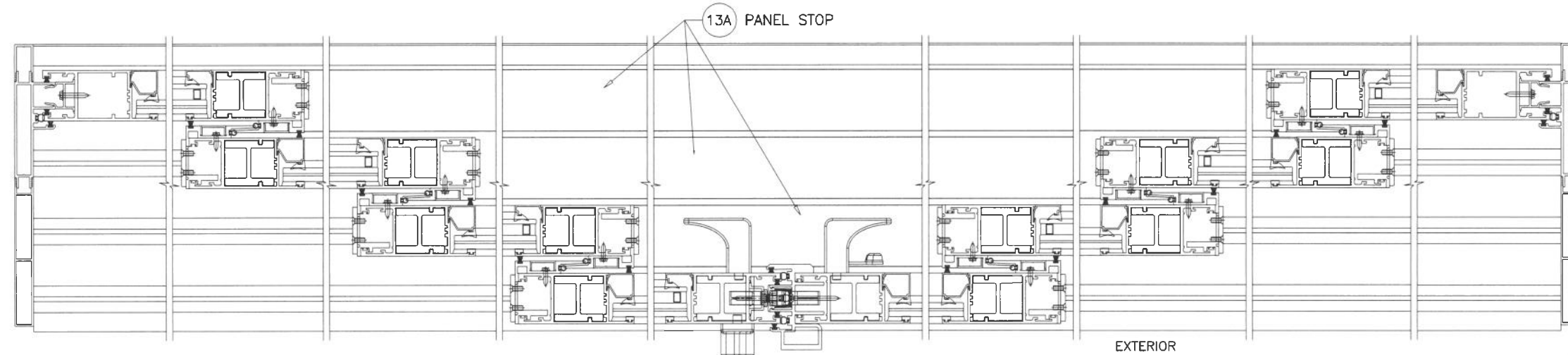
MAX. FRAME AREA OF TWO (4) TRACK S.G.D. SHALL NOT
EXCEED 352 SQ. FT.
DOOR PANEL AREA SHALL NOT EXCEED 40.0 SQ. FT.
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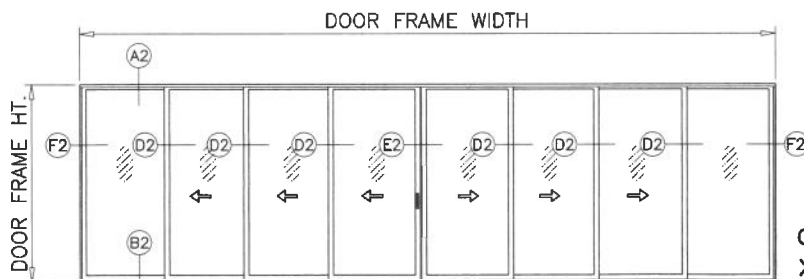
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X-XXXXO
XXXX-X
X-XXXX



EXTERIOR



EXTERIOR

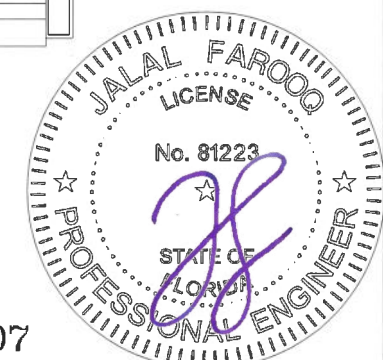


XXXX-XXXXO (SHOWN)
XXXX-XXXX

APPROVED CONFIGURATIONS
FOUR (4) TRACKS

Sealed: 8/20/2026

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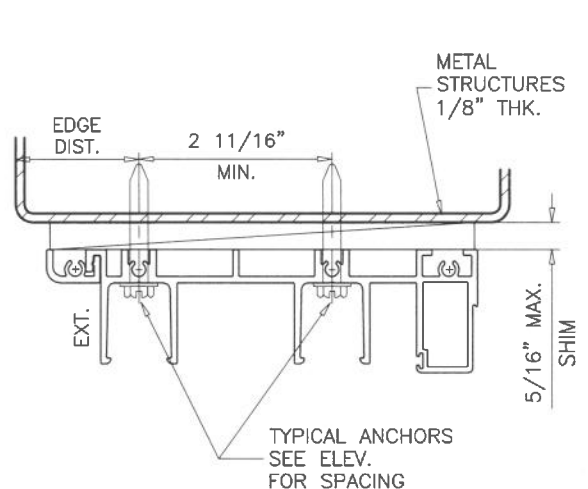
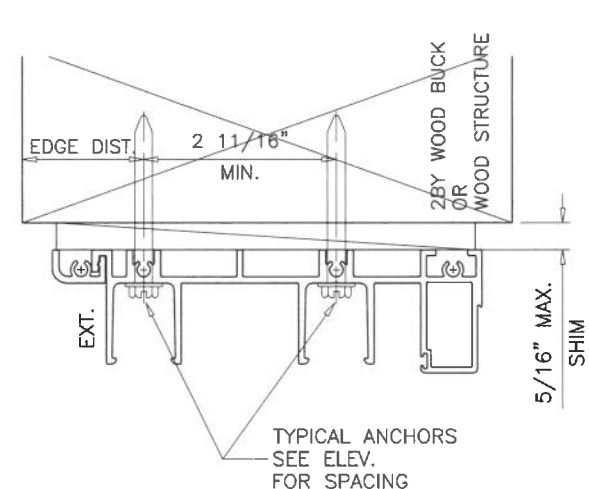
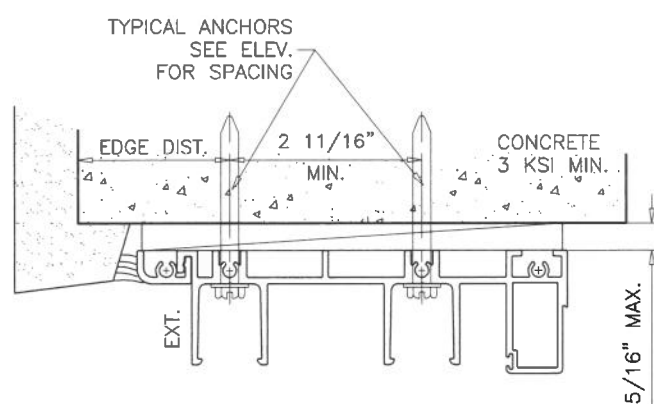
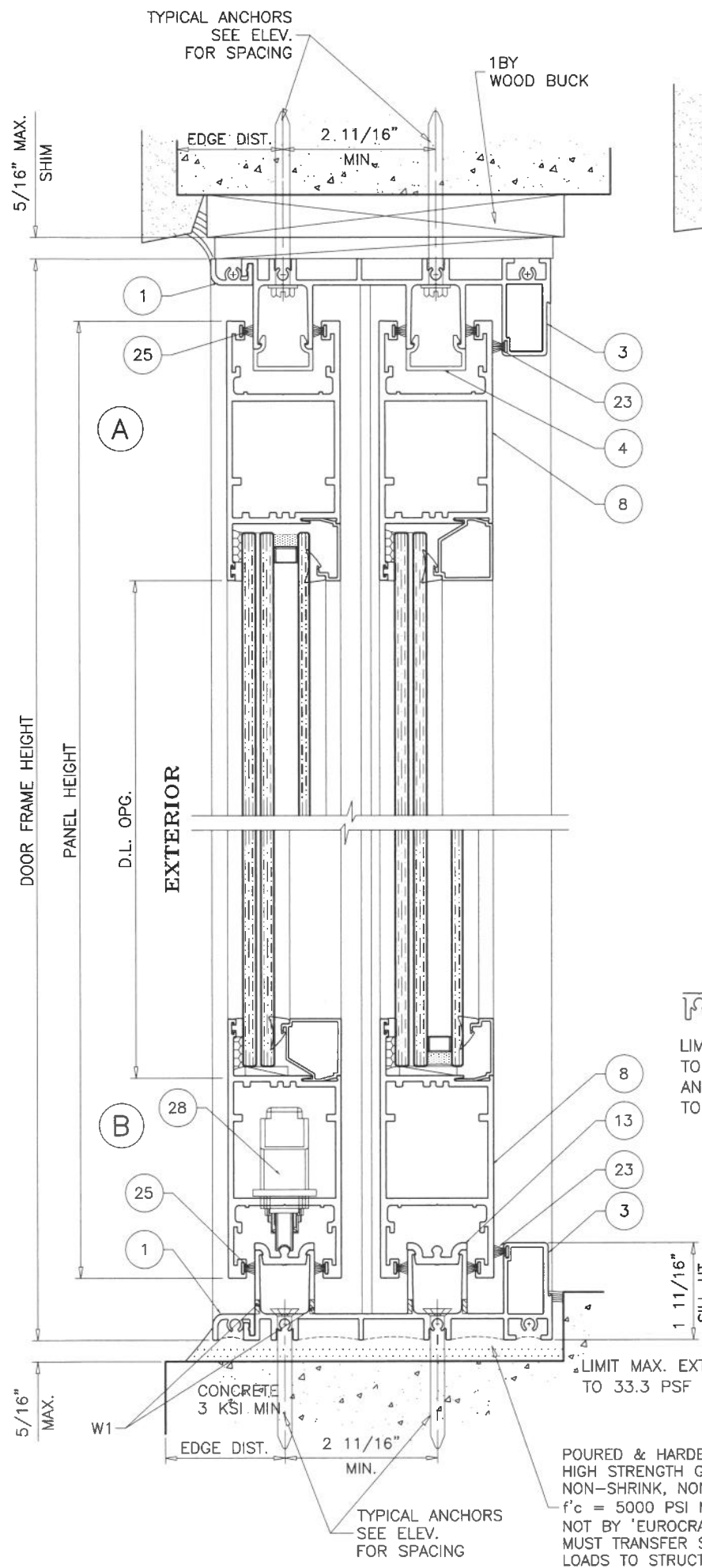
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sheet 8 of 18



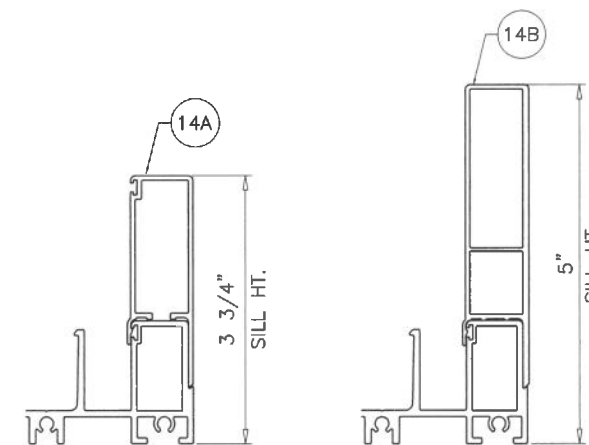
1BY OR 2BY WOOD BUCKS AND METAL STRUCTURE NOT BY 'EUROCAST' MUST SUSTAIN LOADS IMPOSED BY GLAZING SYSTEM AND TRANSFER THEM TO THE BUILDING STRUCTURE.

TYPICAL ANCHORS: SEE ELEV. FOR SPACING
5/16\" DIA. ULTRACON BY 'DEWALT' (Fu=177 KSI, Fy=155 KSI)
 INTO 2BY WOOD BUCKS OR WOOD STRUCTURES
 1-1/2\" MIN. PENETRATION INTO WOOD (HEAD/JAMBS)
 THRU 1BY BUCKS INTO CONC. OR BLOCKS
 1-3/4\" MIN. EMBED INTO CONCRETE (HEAD/JAMBS)
 1-3/4\" MIN. EMBED INTO GROUT-FILLED BLOCKS (JAMBS)
5/16\" DIA. ULTRACON BY 'DEWALT' (Fu=177 KSI, Fy=155 KSI)
 DIRECTLY INTO CONCRETE OR BLOCKS
 1-3/4\" MIN. EMBED INTO CONCRETE (HEAD/SILL/JAMBS)
 1-3/4\" MIN. EMBED INTO GROUT-FILLED BLOCKS (JAMBS)
5/16\" DIA. TEKS OR SELF-DRILLING SCREWS (GRADE 5 CRS)
 INTO F.B.C. APPROVED MULLIONS
 OR
 INTO METAL STRUCTURES (HEAD/JAMBS)
 (3) THREADS MIN. TO EXTEND BEYOND METAL THICKNESS
 ALUMINUM: 1/8\" THK. MIN. (6063-T5 MIN.)
 STEEL: 1/8\" THK. MIN. (Fy = 36 KSI MIN.)
 (STEEL IN CONTACT WITH ALUMINUM TO BE PLATED OR PAINTED)

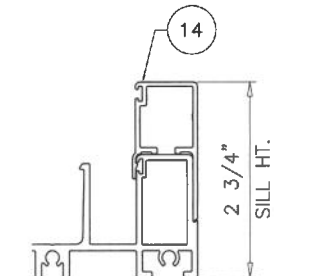
CRITICAL EDGE DISTANCE
 INTO CONCRETE AND BLOCKS = 2-1/2\" MIN.
 INTO WOOD STRUCTURE = 1-1/4\" MIN.
 INTO METAL STRUCTURE = 3/4\" MIN.
 WOOD AT HEAD OR JAMBS SG = 0.55 MIN.
 CONCRETE AT HEAD, SILL OR JAMBS f'c = 3000 PSI MIN.
 C-90 GROUT-FILLED BLOCK AT JAMBS f'm = 2000 PSI MIN.

ANCHORS MAY BE HEX OR FLAT HEAD

WEEPHOLES:
 W1 = 3/16\" X 3\" LONG WEEP HOLES AT 10\" FROM EACH END.

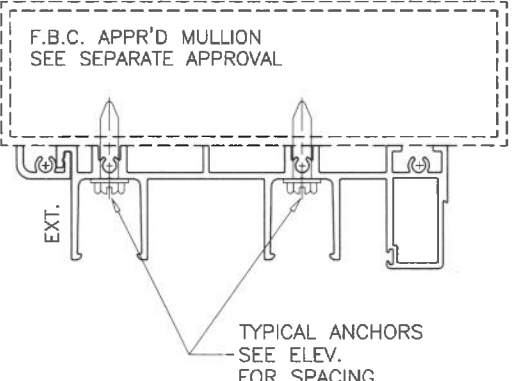


LIMIT MAX. EXT.(+) LOADS TO 95.0 PSF AND MAX. PANEL AREA TO 40.0 SQ. FT.



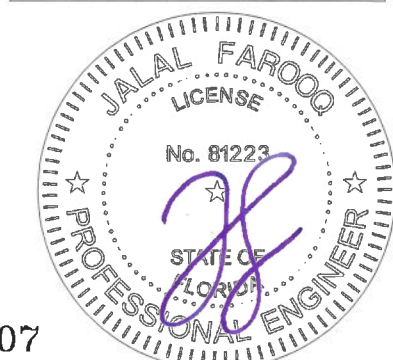
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POURED & HARDENED HIGH STRENGTH GROUT NON-SHRINK, NON-METALLIC f'c = 5000 PSI MIN. NOT BY 'EUROCAST' MUST TRANSFER SHEAR LOADS TO STRUCTURE



Sealed: 8/20/2026

2 TRACK FRAMES



FL #47807

AL-FAROOQ CORPORATION
 ENGINEERS & PRODUCT DEVELOPMENT
 9360 SUNSET DRIVE, SUITE 220
 MIAMI, FLORIDA 33173
 TEL. (305) 264-8100 FAX. (305) 262-6978
 COMP-ANL\25-80F-EII

af c

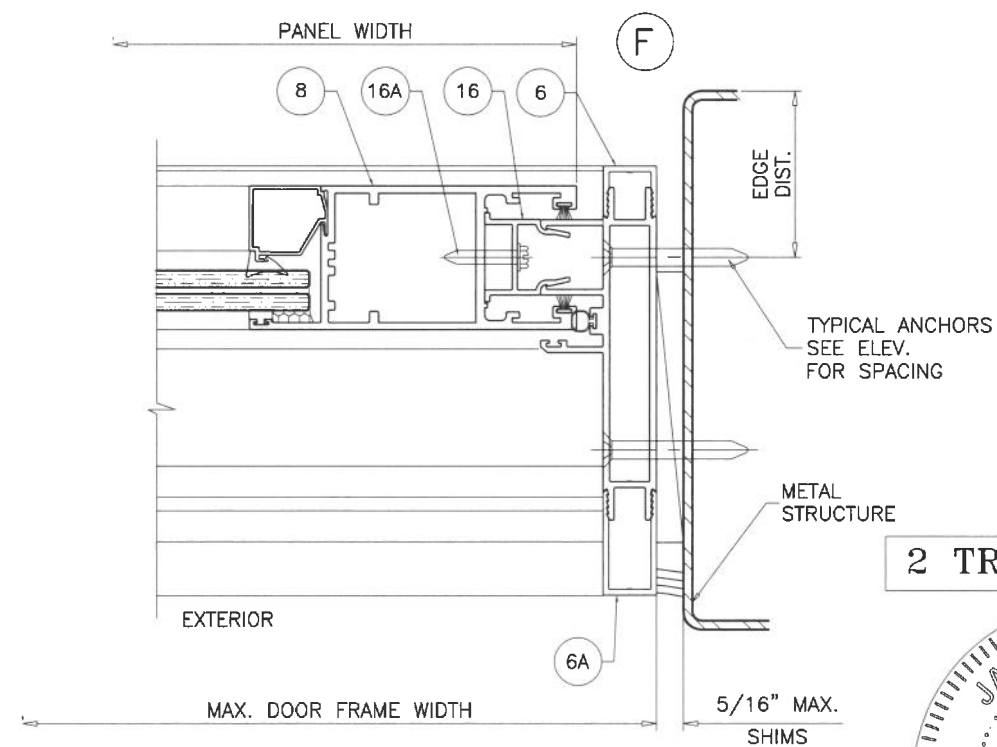
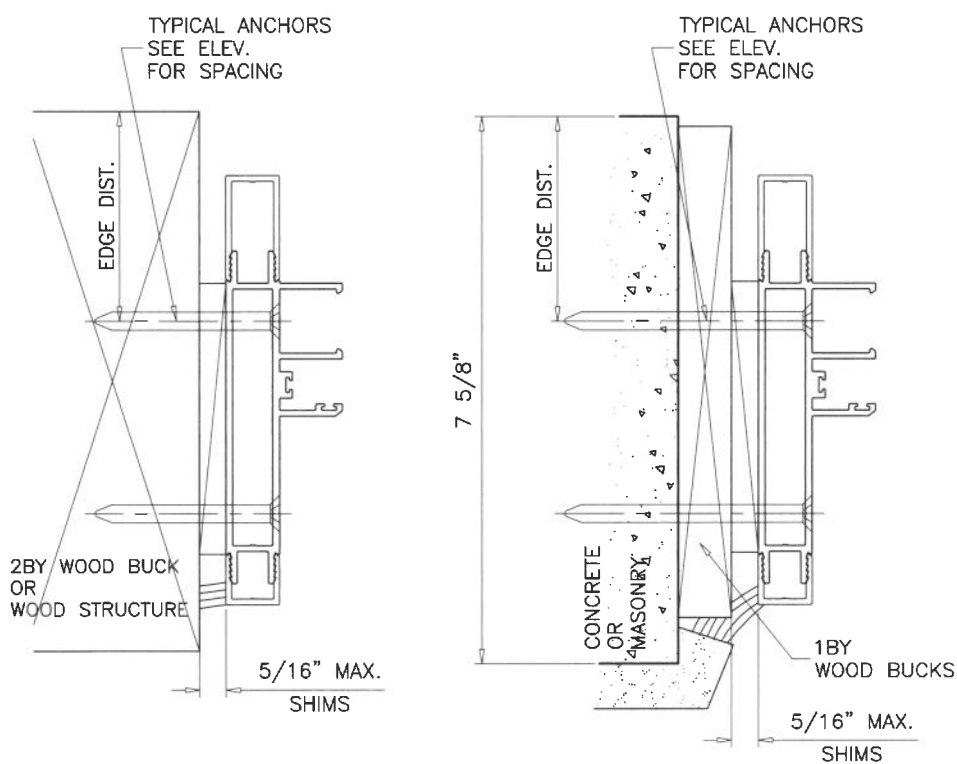
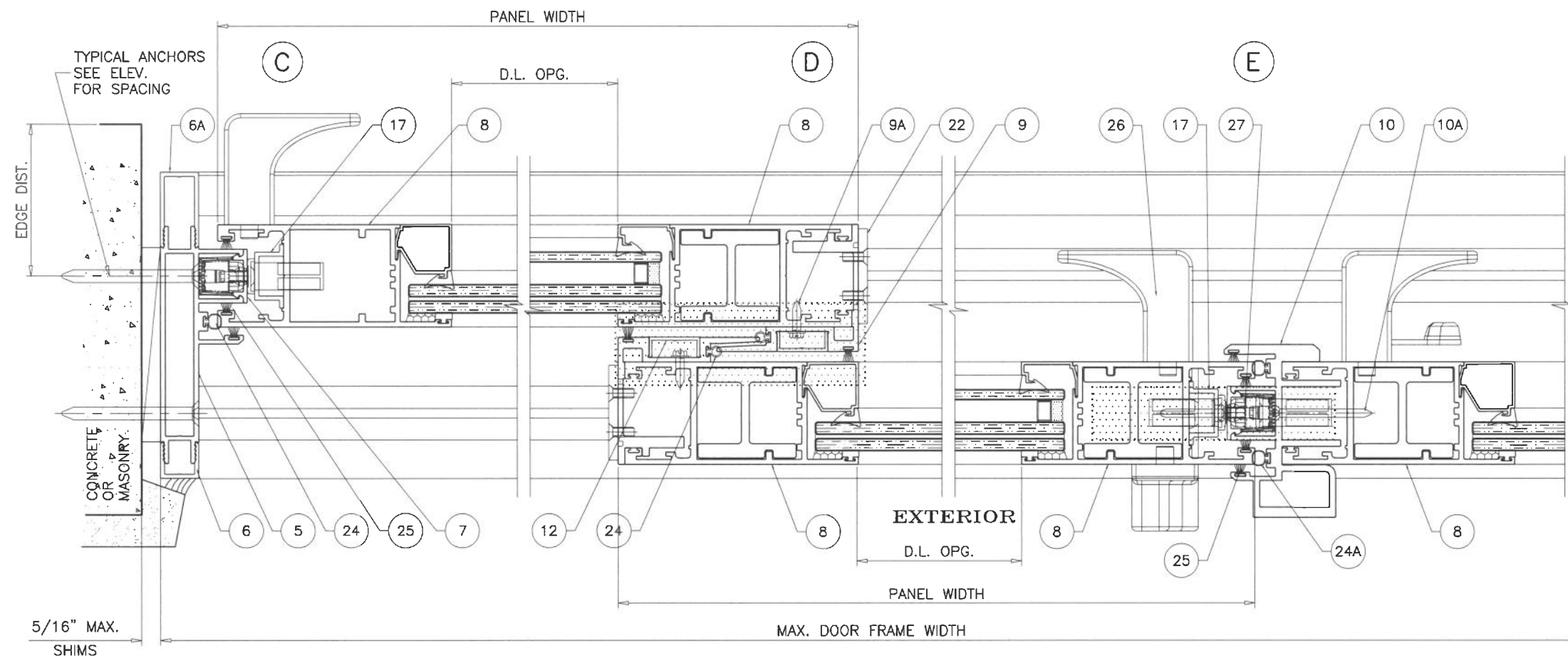
SERIES EC450 ALUM SLIDING GLASS DOOR (L.M.I.)

Eurocraft Industries Inc.
 7905 N.W. 77th Ave.
 Medley, FL. 33166
 Phone: (305) 713-1871 Fax: (305) 713-1872

revisions:

no	date	by	description

date: 09-10-25 scale: 3/8\" = 1\" dr. by: TARIQ chk. by:
 drawing no. **25-80F** sheet 9 of 18



2 TRACK FRAMES



Sealed: 8/20/2026

FL #47807

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af c

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scale: 3/8" = 1"
dr. by: TARIQ
chk. by:

drawing no.
25-80F

sheet 10 of 18

(B)
O-XO
CONFIGURATION ONLY

EXTERIOR

EXTERIOR

1-1/4" X 1-1/4" X 1/8" X 1" LONG
ALUM ANGLE (6063-T6)
AT TOP OF FIX. PANEL ASTRAGAL STILE
SECURED TO HEAD AND LOCK STILE
WITH #8 X 1" SDS
(2) PER LEG

1-1/4" X 1-1/4" X 1/8" X 1" LONG
ALUM ANGLE (6063-T6)
AT BOTTOM OF FIX. PANEL ASTRAGAL STILE
SECURED TO SILL AND LOCK STILE
WITH #8 X 1" SDS
(2) PER LEG

1-1/4" X 1-1/4" X 1/8" X 1" LONG
ALUM ANGLE (6063-T6)
AT TOP OF FIX. PANEL ASTRAGAL STILE
SECURED TO HEAD AND LOCK STILE
WITH #8 X 1" SDS
(2) PER LEG

1-1/4" X 1-1/4" X 1/8" X 1" LONG
ALUM ANGLE (6063-T6)
AT BOTTOM OF FIX. PANEL ASTRAGAL STILE
SECURED TO SILL AND LOCK STILE
WITH #8 X 1" SDS
(2) PER LEG

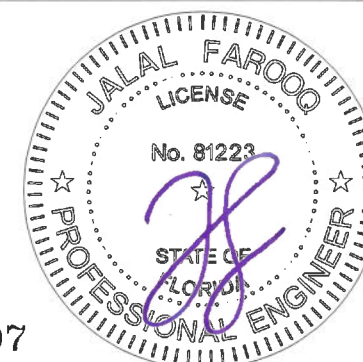

 O-XO
 CONFIGURATION ONLY

1-1/4" X 1-1/4" X 1/8" X 1" LONG
ALUM ANGLE (6063-T6)
AT TOP & BOTTOM OF FIX. PANEL ASTRAGAL STILE
SECURED TO HEAD, SILL AND LOCK STILE
WITH #8 X 1" SDS
(2) PER LEG

(D)
XX-XO
CONFIGURATION ONLY

1-1/4" X 1-1/4" X 1/8" X 1" LONG
ALUM ANGLE (6063-T6)
AT TOP & BOTTOM OF FIX. PANEL INTERLOCK STILE
SECURED TO HEAD, SILL AND INTERLOCK STILE
WITH #8 X 1" SDS
(2) PER LEG

2 TRACK FRAMES



Sealed: 8/20/2026

FL #47807

AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173 (C.A.N. 3538)
TEL. (305) 264-8100 FAX. (305) 262-6978

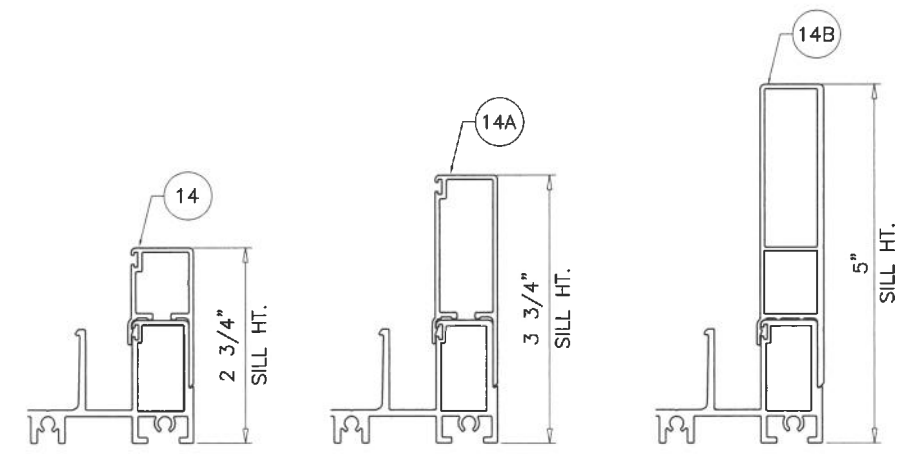
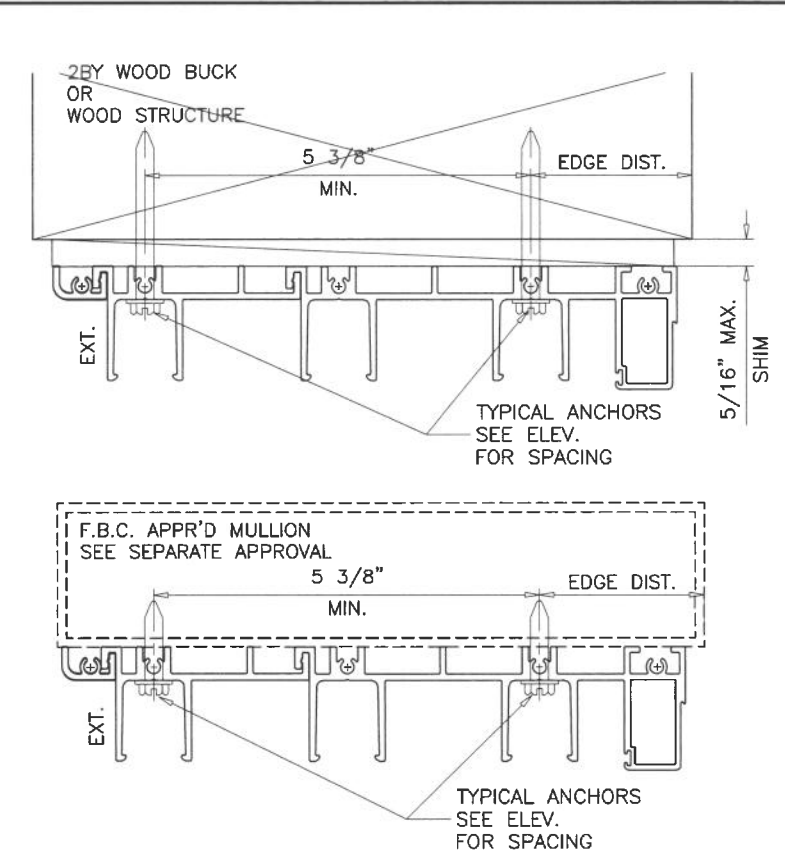
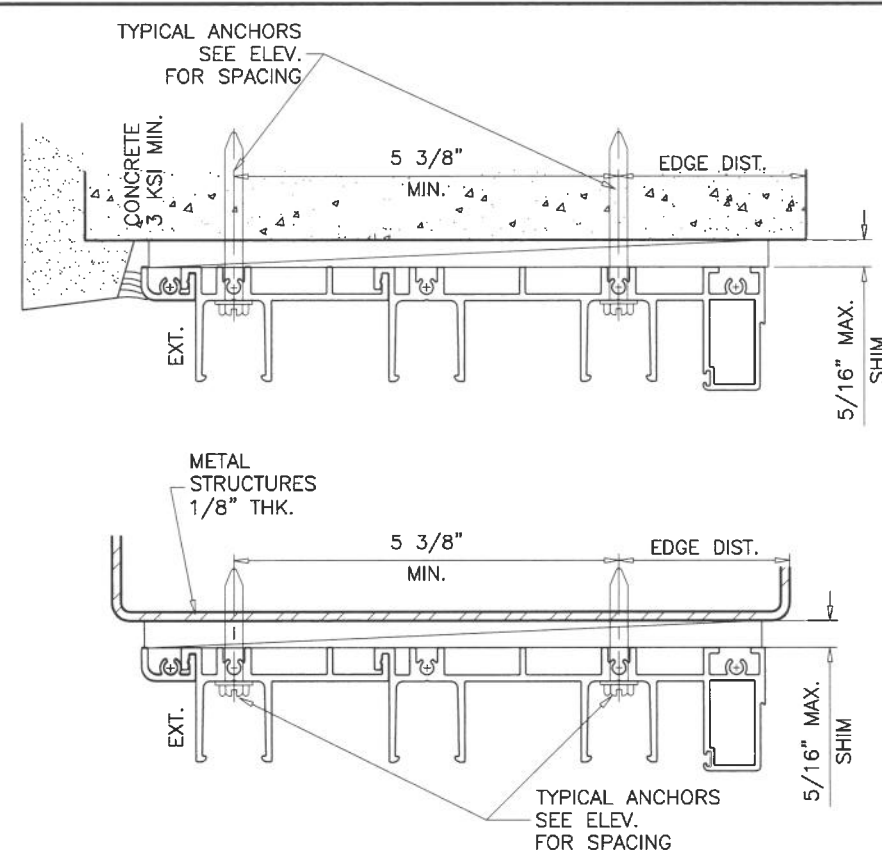
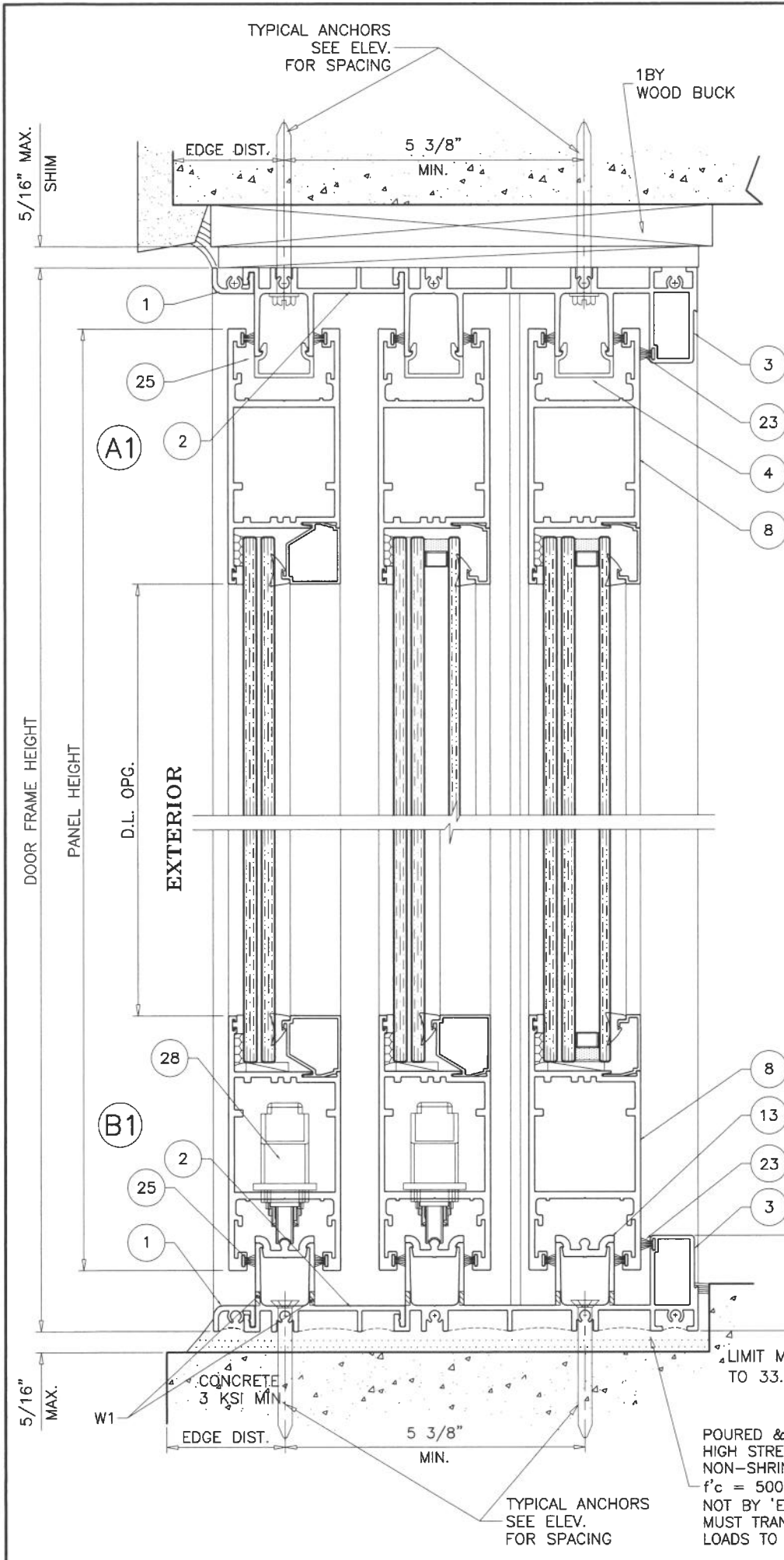
SERIES EC450 ALUM SLIDING GLASS DOOR (L.M.I.)

Eurocraft Industries Inc.
7905 N.W. 77th Ave.
Medley, FL 33166
Phone: (305) 713-1871 Fax: (305) 713-1872

date: 09-10-25		revisions:	
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dr. by: TARIQ			
chk. by:			

drawing no. 25-80F

sheet 10.1 of 18

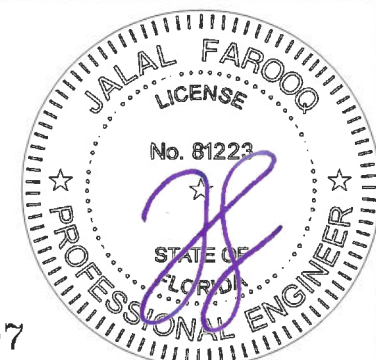


LIMIT MAX. EXT.(+) LOADS TO 60.0 PSF AND MAX. PANEL AREA TO 40.0 SQ. FT.
 LIMIT MAX. EXT.(+) LOADS TO 95.0 PSF AND MAX. PANEL AREA TO 40.0 SQ. FT.
 MAX. EXT.(+) LOADS 140.0 PSF

LIMIT MAX. EXT.(+) LOADS TO 33.3 PSF
 POURED & HARDENED HIGH STRENGTH GROUT NON-SHRINK, NON-METALLIC $f'_c = 5000$ PSI MIN. NOT BY 'EUROCRAFT' MUST TRANSFER SHEAR LOADS TO STRUCTURE

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3 TRACK FRAMES



FL #47807

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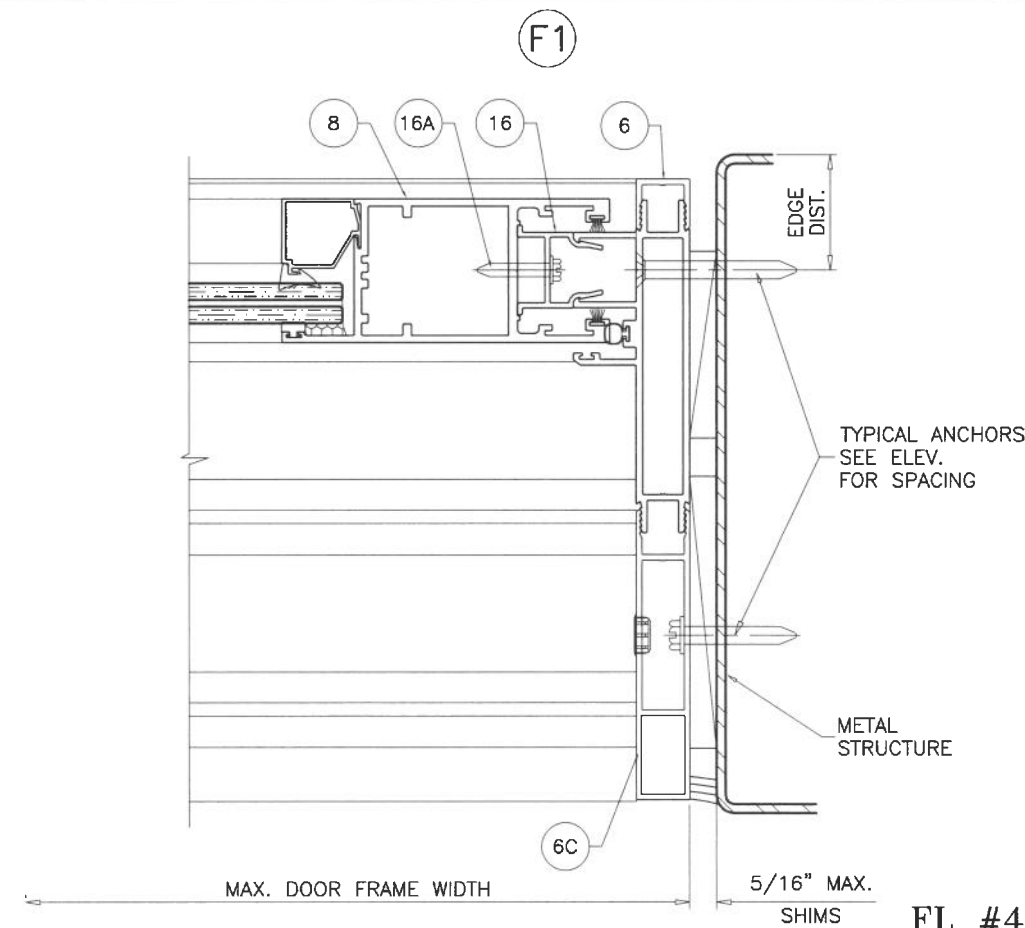
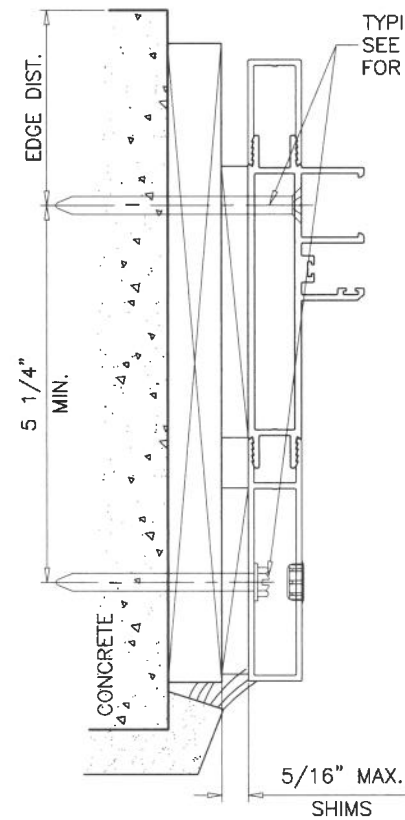
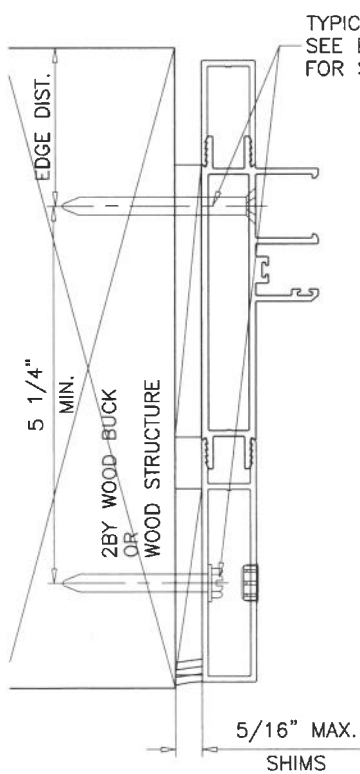
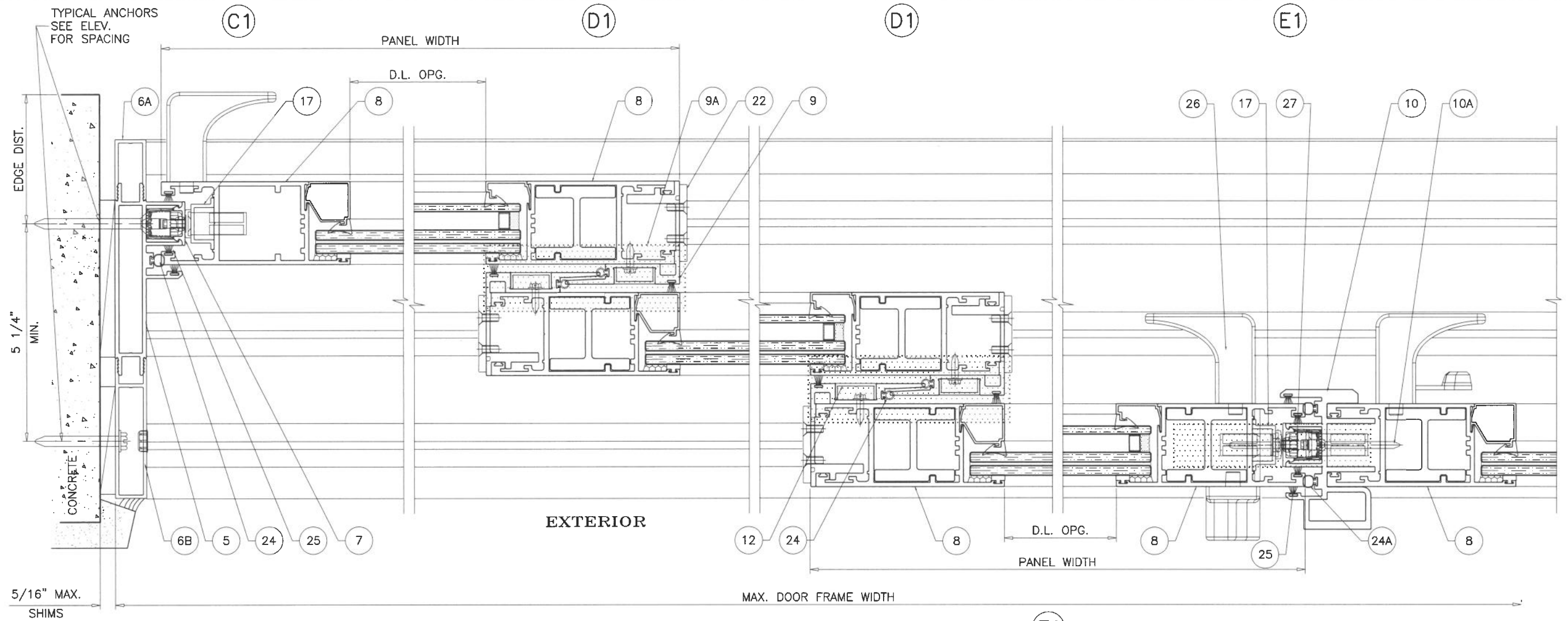
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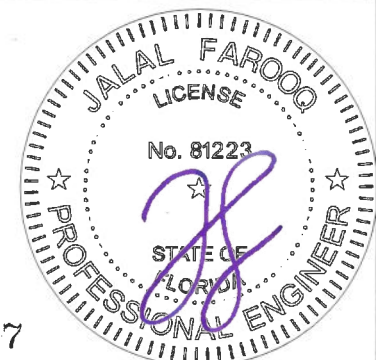
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drawing no. **25-80F**

sheet 11 of 18



3 TRACK FRAMES

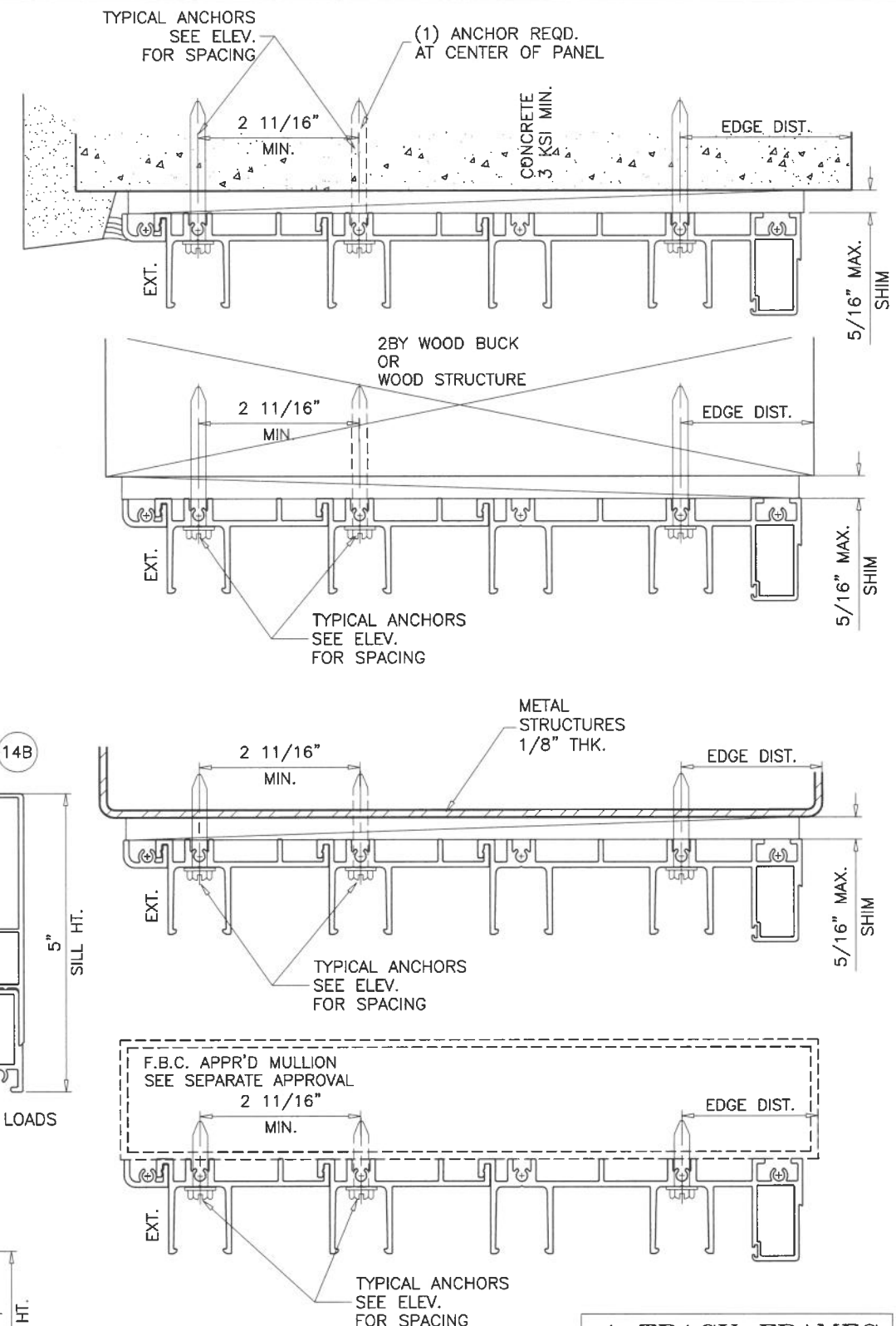
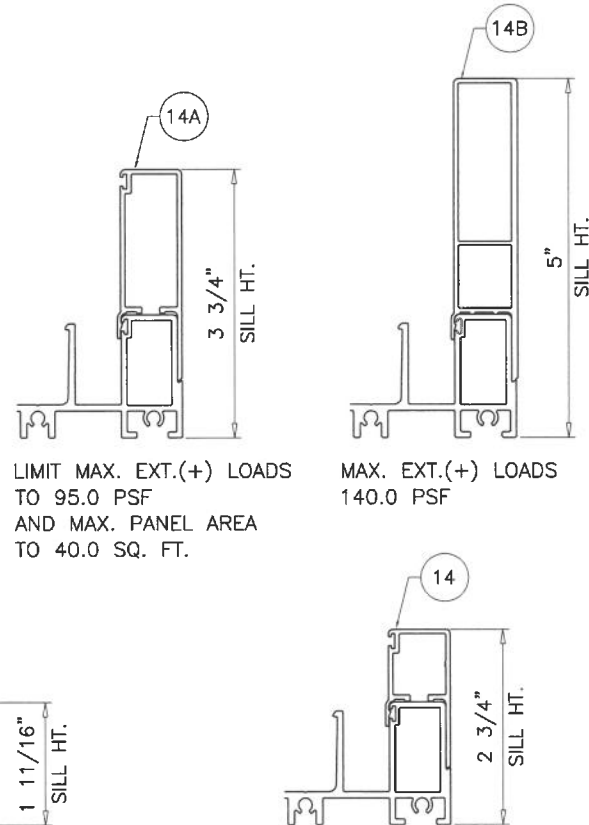


FL #47807

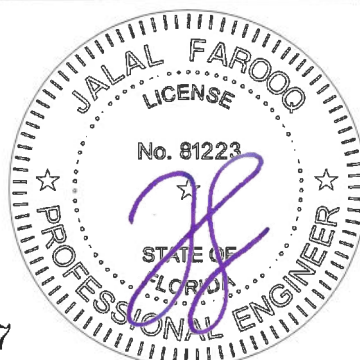
AL-FAROOQ CORPORATION
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9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173
TEL (305) 264-8100 FAX (305) 262-6978
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SERIES EC450 ALUM SLIDING GLASS DOOR (L.M.I.) Eurocraft Industries Inc. 7905 N.W. 77th Ave. Medley, FL. 33166 Phone: (305) 713-1871 Fax: (305) 713-1872																	
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drawing no. 25-80F sheet 12 of 18																	



4 TRACK FRAMES



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FL #47807

date: 09-10-25

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chk. by:

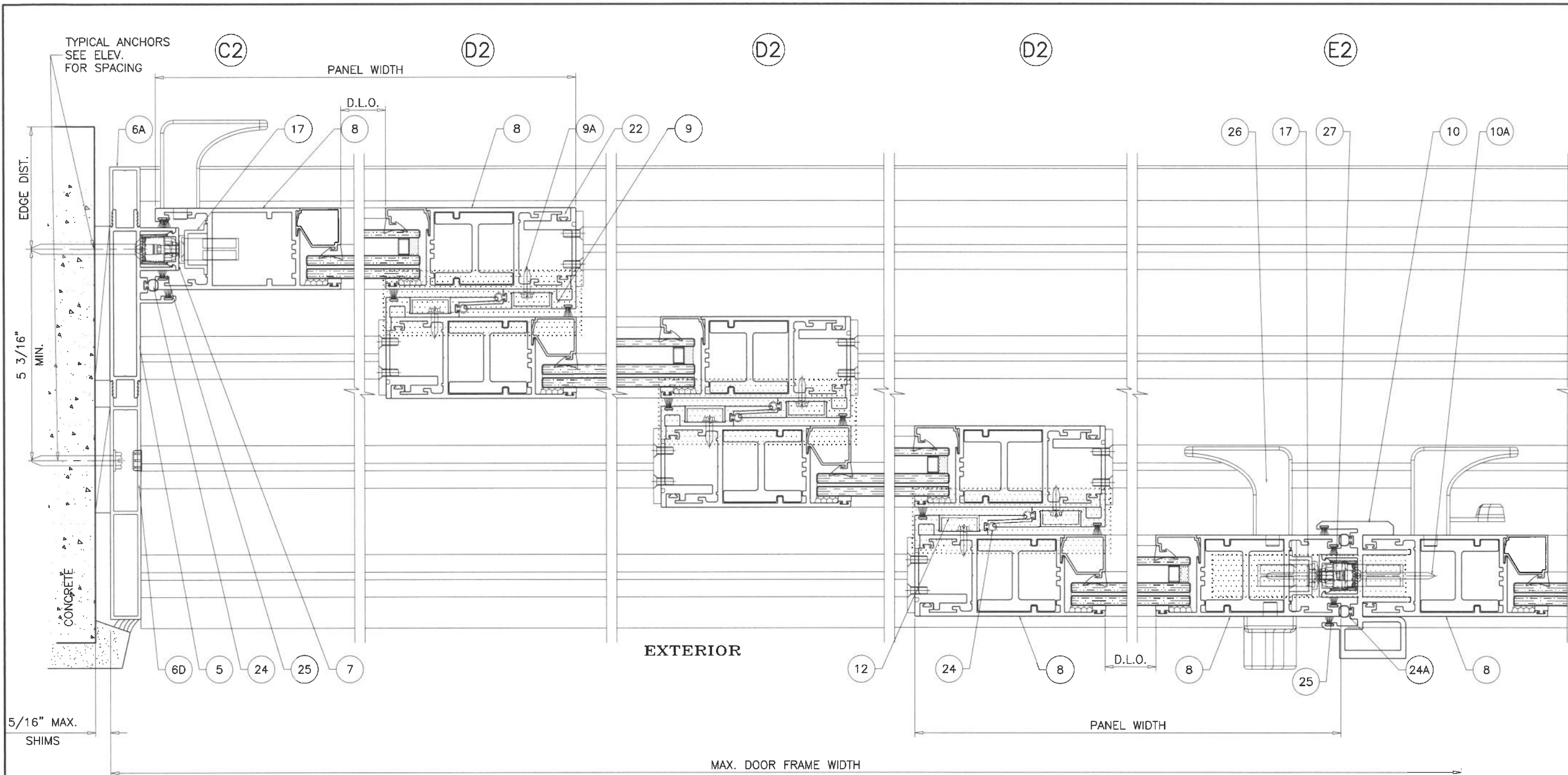
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drawing no.

25-80F

sheet 13 of 18



Sealed: 8/20/2026

4 TRACK FRAMES

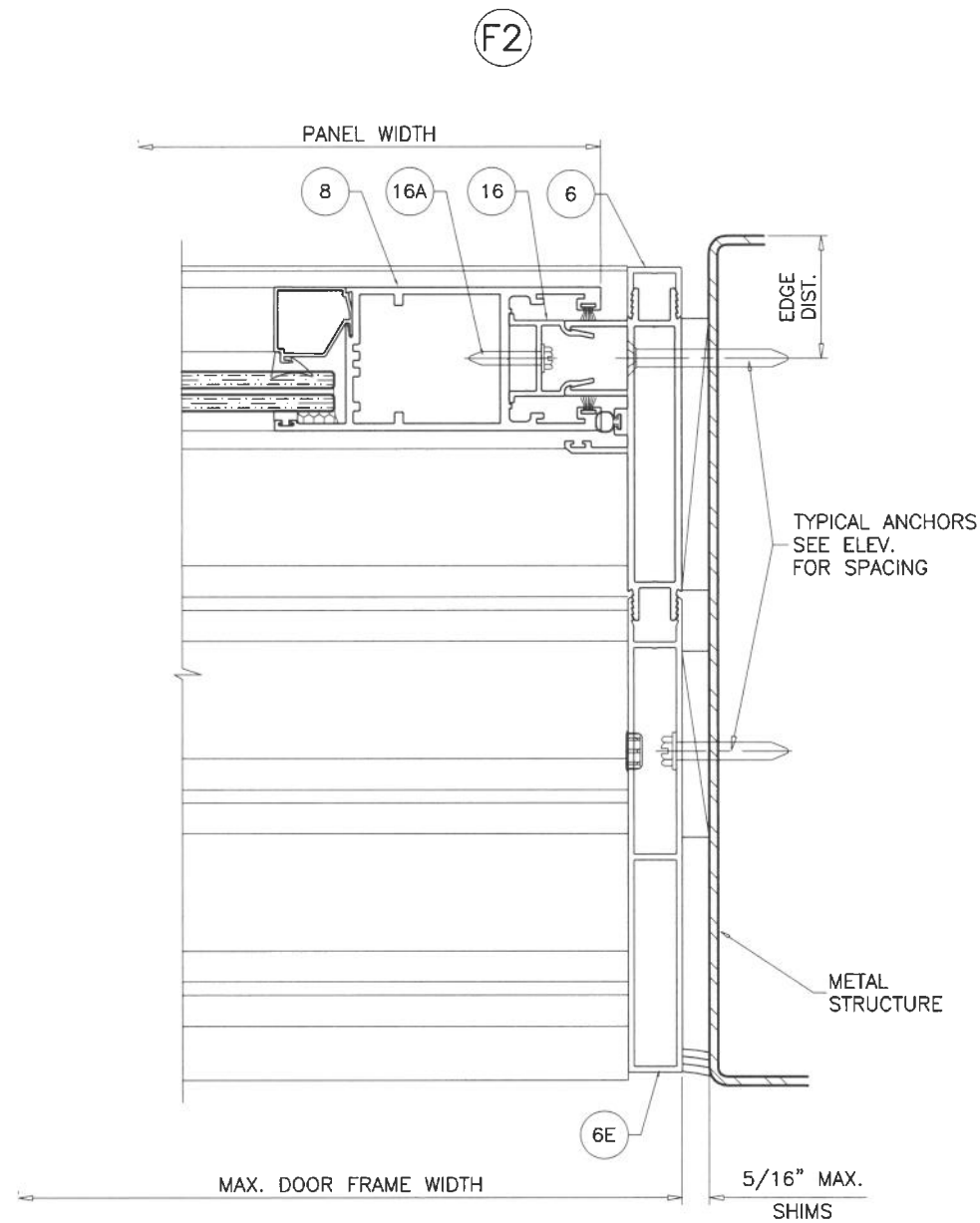
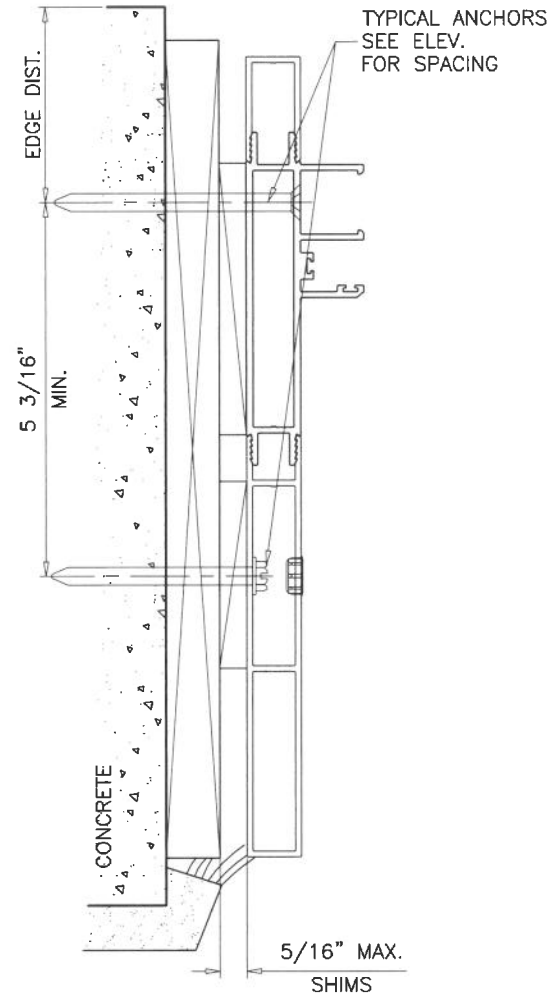
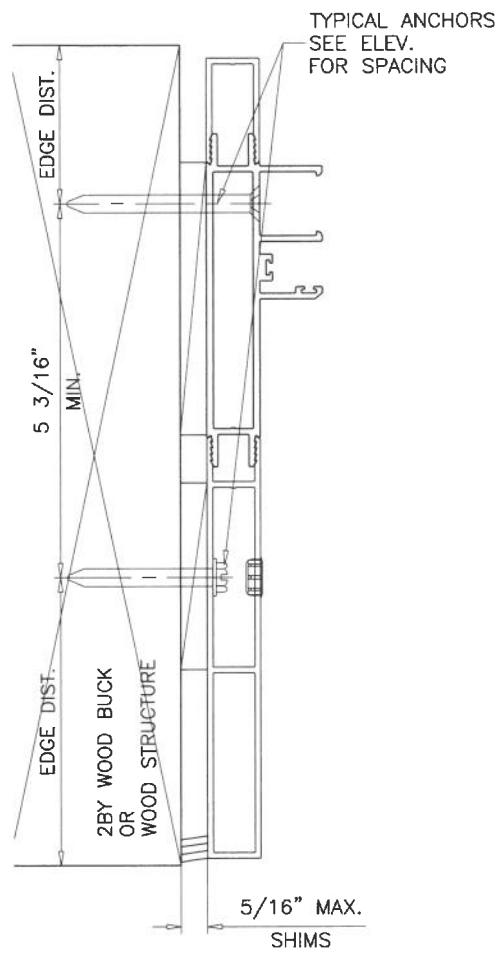


FL #47807

af c
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 TEL. (305) 264-8100 FAX. (305) 262-6978
 COMP-ANL\25-80F-EII

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 7905 N.W. 77th Ave.
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revisions:		no		date		by		description	
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chk. by:									
drawing no.	25-80F								
sheet	14 of 18								



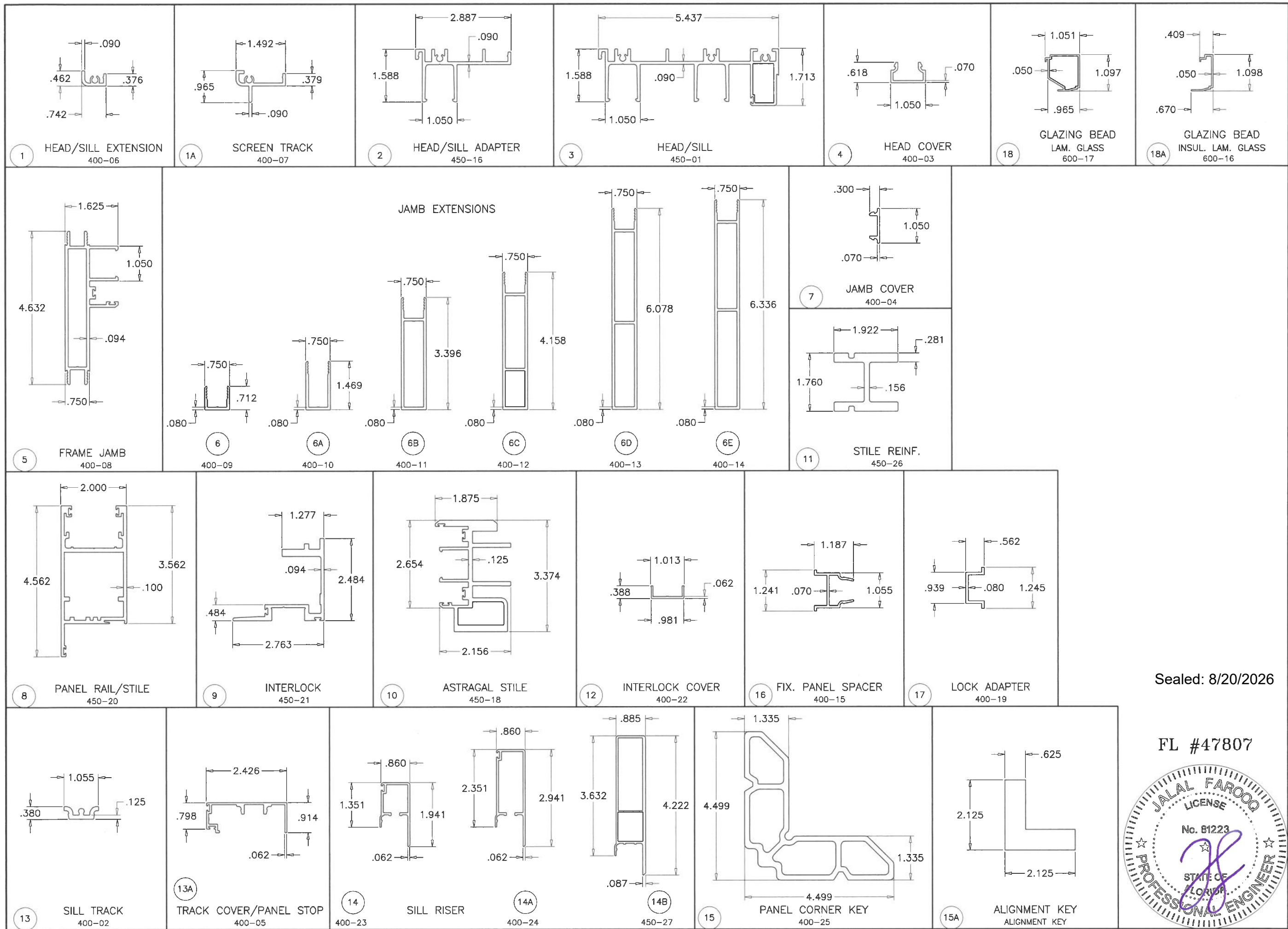
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4 TRACK FRAMES



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SERIES EC450 ALUM SLIDING GLASS DOOR (L.M.I.) Eurocraft Industries Inc. 7905 N.W. 77th Ave. Medley, FL. 33166 Phone: (305) 713-1871 Fax: (305) 713-1872																					
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drawing no. 25-80F sheet 15 of 18																					



af c

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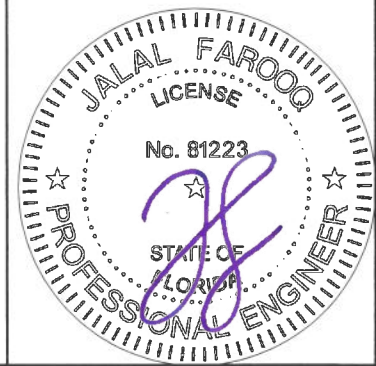
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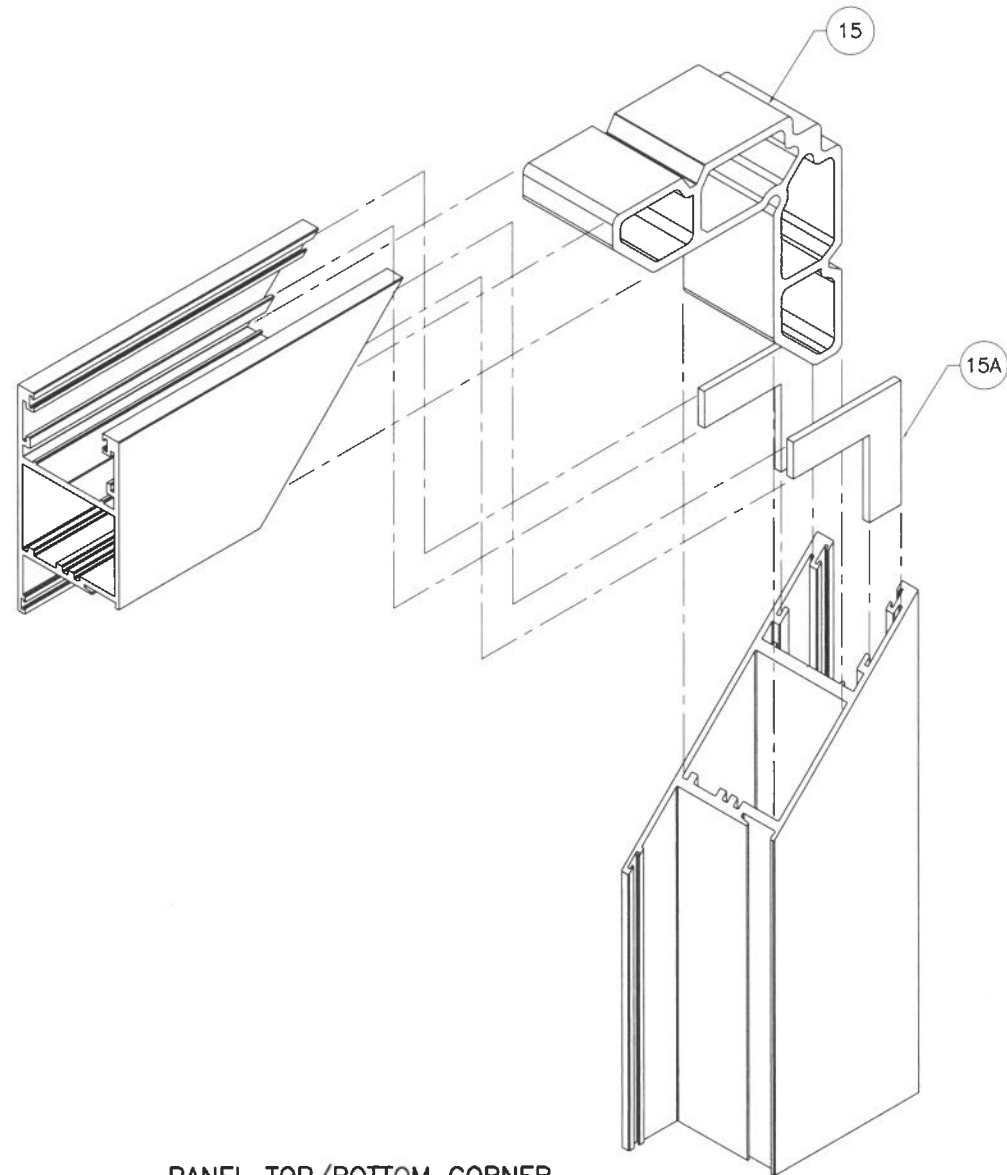
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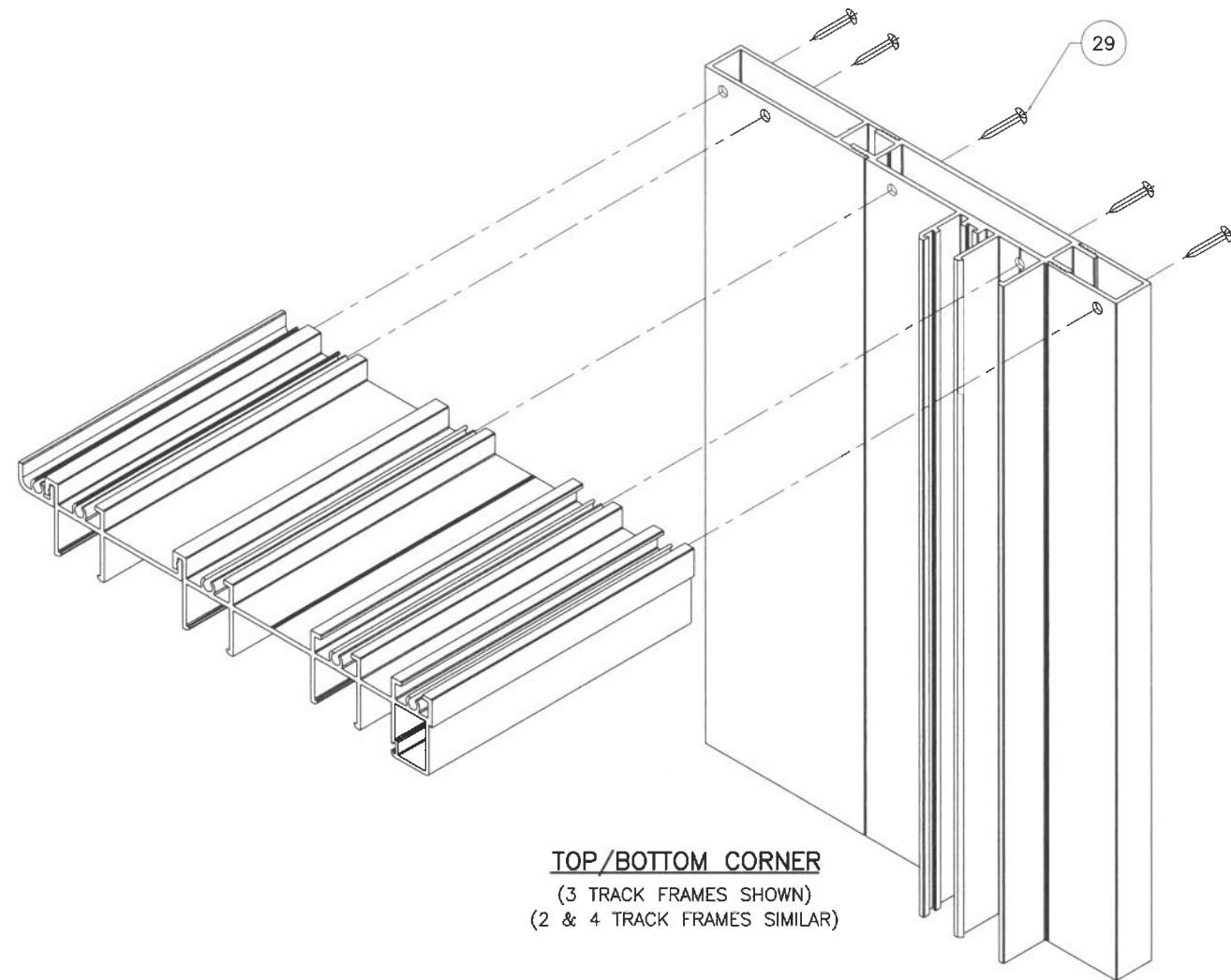
FL #47807



date: 09-10-25
scale: 3/8" = 1"
dr. by: TARIQ
chk. by:
drawing no.
25-80F
sheet 16 of 18

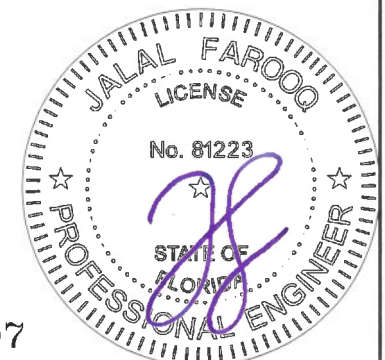


PANEL TOP/BOTTOM CORNER



TOP/BOTTOM CORNER
(3 TRACK FRAMES SHOWN)
(2 & 4 TRACK FRAMES SIMILAR)

Sealed: 8/20/2026



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dr. by: TARIQ

chk. by:

drawing no.

25-80F

sheet 18 of 18